

## DESCRIPTION

## 1-N-AMINOBENZIMIDAZOLE DERIVATIVES

5      **Technical Field**

          This invention relates to 1-N-aminobenzimidazole derivatives useful as peptic ulcer therapeutic agents, which have no individual differences in therapeutic effects and are high in safety, or as gastric acid secretion inhibitors in  
10      *Helicobacter pylori* eradication therapy.

**Background Art**

          Proton pump ( $H^+/K^+$ -ATPase) inhibitors are widely used as peptic ulcer therapeutic agents, as they strongly inhibit  
15      the secretion of gastric acid which is the major cause of peptic ulcer. Known as such proton pump inhibitors (hereinafter called the "conventional proton pump inhibitors") are omeprazole, esomeprazole, lansoprazole, rabeprazole, pantoprazole, and the like (JP-A-54-141783, WO94/27988,  
20      JP-A-61-50978, JP-A-64-6270, and JP-A-61-22079).

          In recent years, it has been found from analyses of the kinetics of such drugs that the conventional proton pump inhibitors are metabolized primarily by CYP2C19, one of isoforms of cytochrome P450 (CYP) (Clin. Pharmacokinet., 31,  
25      9-28 (1996); U.S. Patent No. 5,877,192; Aliment. Pharmacol.

Ther., 15, 793-803 (2001)). It is also known that many of the conventional proton pump inhibitors induce the CYP1A2 family which is another isoform of cytochrome P450 (Xenobiotica, 27(1), 1-9, (1997)).

5           In man, CYP2C19 is known to have genetic polymorphism. It is known that due to the existence of a poor metabolizer genetically deficient in activity and an extensive metabolizer having activity, the effectiveness exhibited in persons with the poor metabolizer may not be sufficiently shown in persons  
10       with the extensive metabolizer when the conventional proton pump inhibitors susceptible to metabolism by CYP2C19 are taken at usual dose (Ann. Intern. Med., 129, 1027-1030 (1998); Gastroenterology, 120(Suppl. 1), A-432 (2001) (#2203); and Gastroenterology, 120(Suppl. 1), A-435 (2001) (#2219)). It  
15       is, therefore, considered that to allow these medicines to sufficiently exhibit their effectiveness shown on persons with the poor metabolizer, they need to be taken at higher dose to persons with the extensive metabolizer. However, their administration at such high dose is not needed for persons  
20       with the poor metabolizer and increases the onset rate of side effects.

          For the reasons mentioned above, it is considered to be effective that, upon taking a conventional proton pump inhibitor, the CYP2C19 genotype of the person who is going  
25       to take it is determined and a dose at which the medicine

effectively acts is set exclusively for the person on the basis of the genotype (Aliment. Pharmacol. Ther., 13, 453-458 (1999)).

Further, the above-described conventional proton pump inhibitors include those tending to induce enzymes of the CYP1A family. When these enzymes are induced, the pharmacological activities of medicines such as theophylline and caffeine, which are metabolized by them, are lost at an early stage, thereby potentially resulting in a drug interaction that the intended therapeutic effects would be obtained (Eur. J. Clin. Pharmacol., 48, 391-395 (1995)).

It is also known that, after some precarcinogens are taken in the body, they are metabolized and activated by the CYP1A subfamily to have oncogenicity. It is, therefore, considered that, when the CYP1A family is induced by the administration of a CYP1A-family-inducing proton pump inhibitor, the activation of these precarcinogens is heightened to potentially increase the onset of cancers (Gastroenterology, 99, 737-747 (1990)).

With the foregoing in view, there is an outstanding desire for a proton pump inhibitor, small in individual differences in therapeutic effects, which take place due to individual differences in the CYP2C19 activity. At the same dose, they can hence bring about appropriate therapeutic effects for all patients. In addition, they are low in the

risk of induction of an interaction or a cancer caused by induction of the CYP1A family. Accordingly, they are useful as peptic ulcer therapeutic agents which are safe and surely bring about therapeutic effects.

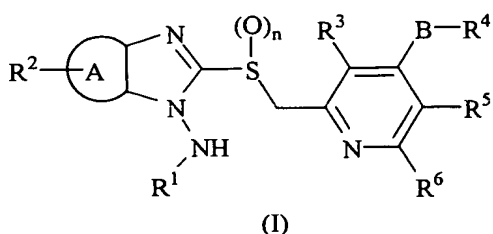
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#### Disclosure of the Invention

Therefore, the present inventors synthesized numerous compounds, and newly contrived and practiced a comprehensive screening that relies upon their proton pump inhibitory effect, CYP2C19 activity inhibitory ability and CYP1A2 inducing  
10 ability as indices. As a result, it has been found that 1-N-aminoimidazole derivatives, which have a new structure with an amino group substituted on the 1-position of the imidazole ring, and their salts have an excellent proton pump  
15 inhibitory effect, are not metabolized much by CYP2C19 and are low in the CYP1A2 inducing ability, and therefore, are useful as peptic ulcer therapeutic agents which have small individual differences in therapeutic effects and are high in safety, leading to the completion of the present invention.

20

The present invention, therefore, provides a 1-N-aminobenzoimidazole derivative represented by the following formula (I):



wherein:

$R^1$  represents an alkyl group optionally substituted by one or more substituents which may be the same or different and which are selected from halogen atoms, hydroxy groups, phenyl groups, hydroxyphenyl groups, amino groups, alkoxy groups, alkoxy carbonyl groups or alkylamino groups, an alkenyl group, an acyl group, an alkoxy carbonyl group, a benzyloxycarbonyl group, a formyl group, a phenyl group, or a hydrogen atom;

$R^2$  represents an alkyl group which may be substituted by a hydroxy or alkoxy carbonyl group, an acyl group which may be substituted by a halogen atom, a cyano group, a carboxyl group, an alkoxy carbonyl group, or a hydrogen atom;

$R^3$ ,  $R^5$  and  $R^6$  may be the same or different and each represents an alkyl group, an alkoxy group or a hydrogen atom;

$R^4$  represents an alkyl group optionally substituted by one or more substituents which may be the same or different and which are selected from halogen atoms, hydroxy groups, alkyl groups which may be substituted by 1 to 8 halogen atoms, alkoxy groups which may be substituted by 1 to 8 halogen atoms, furyl groups or morpholino groups, or a geranyl group;

A represents a benzene ring, a pyridine ring, or a thiophene ring;

B represents an oxygen atom or a sulfur atom; and

n stands for an integer of from 0 to 2; or a salt thereof.

5       The present invention also provides a medicine comprising a 1-N-aminobenzimidazole derivative represented by the formula (I) or a salt thereof.

      The present invention also provides a medicinal composition comprising a 1-N-aminobenzimidazole derivative  
10       represented by the formula (I) or a salt thereof and a pharmacologically acceptable carrier.

      The present invention also provides use of a 1-N-aminobenzimidazole derivative represented by the formula (I) or a salt thereof for the production of a medicine.

15       The present invention also provides a method for the treatment of a peptic ulcer, which comprises administering an effective amount of a 1-N-aminobenzimidazole derivative represented by the formula (I) or a salt thereof.

## 20       Best Modes for Carrying out the Invention

      In the present invention, each alkyl group, alkoxy group or the like is preferably in a linear, branched or cyclic form having 1 to 6 carbon atoms. On the other hand, each alkenyl group, acyl group or the like is preferably in a linear, branched  
25       or cyclic form having 2 to 6 carbon atoms.

The term "alkyl group" can include linear, branched or cyclic alkyl groups having 1 to 6 carbon atoms, for example, methyl, ethyl, propyl, isopropyl, cyclopropyl, butyl, isobutyl, sec-butyl, tert-butyl, cyclobutyl, pentyl, 1-methylbutyl, 2-methylbutyl, isopentyl, tert-pentyl, 1,2-dimethylpropyl, neopentyl, 1-ethylpropyl, cyclopentyl, hexyl, 1-methylpentyl, 2-methylpentyl, 3-methylpentyl, isohexyl, 1-ethylbutyl, 2-ethylbutyl, 1,1-dimethylbutyl, 1,2-dimethylbutyl, 1,3-dimethylbutyl, 2,2-dimethylbutyl, 2,3-dimethylbutyl, 3,3-dimethylbutyl, 1-methyl-1-ethylpropyl, 1-ethyl-2-methylpropyl, 1,1,2-trimethylpropyl, 1,2,2-trimethylpropyl, cyclohexyl, and the like. Among these, more preferred alkyl groups are linear or branched alkyl groups having 1 to 4 carbon atoms.

The term "alkoxy group" can include linear, branched or cyclic alkoxy groups having 1 to 6 carbon atoms, for example, methoxy, ethoxy, propoxy, isopropoxy, cyclopropoxy, butoxy, isobutoxy, sec-butoxy, tert-butoxy, cyclobutoxy, pentyloxy, 1-methylbutoxy, 2-methylbutoxy, isopentyloxy, tert-pentyloxy, 1,2-dimethylpropoxy, neopentyloxy, 1-ethylpropoxy, cyclopentyloxy, hexyloxy, 1-methylpentyloxy, 2-methylpentyloxy, 3-methylpentyloxy, isohexyloxy, 1-ethylbutoxy, 2-ethylbutoxy, 1,1-dimethylbutoxy, 1,2-dimethylbutoxy, 1,3-dimethylbutoxy, 2,2-dimethylbutoxy, 2,3-dimethylbutoxy, 3,3-dimethylbutoxy,

1-methyl-1-ethylpropoxy, 1-ethyl-2-methylpropoxy,  
1,1,2-trimethylpropoxy, 1,2,2-trimethylpropoxy,  
cyclohexyloxy, and the like. Among these, more preferred  
alkoxy groups are linear or branched alkoxy groups having 1  
5 to 4 carbon atoms.

The term "alkenyl group" can include linear, branched  
or cyclic alkenyl groups having 1 to 3 double bonds and 2 to  
6 carbon atoms, for example, vinyl, 1-propenyl, allyl,  
isopropenyl, 1-butenyl, 2-butenyl, 3-butenyl, isobutenyl,  
10 1-pentenyl, 2-pentenyl, 3-pentenyl, 4-pentenyl,  
cyclopentenyl, 1-hexenyl, 2-hexenyl, 3-hexenyl, 4-hexenyl,  
5-hexenyl, cyclohexenyl, 1,3-butadienyl, and the like. Among  
these, more preferred alkenyl groups are alkenyl groups having  
one double bond and 2 to 4 carbon atoms.

15 The term "acyl group" can include acyl groups having  
2 to 6 carbon atoms, for example, acetyl, propionyl, butyryl,  
isobutyryl, valeryl, isovaleryl, pivaloyl, and the like.  
Among these, more preferred acyl groups are alkylcarbonyl  
groups having 2 to 5 carbon atoms in total.

20 The term "alkoxycarbonyl group" can include those formed  
by bonding a carbonyl group to the above-described C<sub>1-6</sub> alkoxy  
groups, for example, methoxycarbonyl, ethoxycarbonyl,  
propoxycarbonyl, isopropoxycarbonyl, cyclopropoxycarbonyl,  
butoxycarbonyl, isobutoxycarbonyl, sec-butoxycarbonyl,  
25 tert-butoxycarbonyl, cyclobutoxycarbonyl,



pentyloxycarbonyl, 1-methylbutoxycarbonyl,  
 2-methylbutoxycarbonyl, isopentyloxycarbonyl,  
 tert-pentyloxycarbonyl, 1,2-dimethylpropoxycarbonyl,  
 neopentyloxycarbonyl, 1-ethylpropoxycarbonyl,  
 5 cyclopentyloxycarbonyl, hexyloxycarbonyl,  
 1-methylpentyloxycarbonyl, 2-methylpentyloxycarbonyl,  
 3-methylpentyloxycarbonyl, isohexyloxycarbonyl,  
 1-ethylbutoxycarbonyl, 2-ethylbutoxycarbonyl,  
 1,1-dimethylbutoxycarbonyl, 1,2-dimethylbutoxycarbonyl,  
 10 1,3-dimethylbutoxycarbonyl, 2,2-dimethylbutoxycarbonyl,  
 2,3-dimethylbutoxycarbonyl, 3,3-dimethylbutoxycarbonyl,  
 1-methyl-1-ethylpropoxycarbonyl,  
 1-ethyl-2-methylpropoxycarbonyl,  
 1,1,2-trimethylpropoxycarbonyl,  
 15 1,2,2-trimethylpropoxycarbonyl, cyclohexyloxycarbonyl, and  
 the like. Among these, more preferred alkoxycarbonyl groups  
 are alkoxycarbonyl groups having 2 to 5 carbon atoms in total.

The term "alkylamino group" can preferably include those  
 formed by substituting one or two of the hydrogen atoms of  
 20 an amino group with the above-described C<sub>1-6</sub> alkyl groups, for  
 example, methylamino, ethylamino, propylamino,  
 isopropylamino, cyclopropylamino, butylamino, isobutylamino,  
 pentylamino, isopentylamino, cyclopentylamino, hexylamino,  
 cyclohexylamino, dimethylamino, diethylamino, dipropylamino,  
 25 diisopropylamino, dicyclopropylamino, dibutylamino,

diisobutylamino, dipentylamino, diisopentylamino,  
dicyclopentylamino, dihexylamino, dicyclohexylamino,  
methylethylamino, methylpropylamino, methylisopropylamino,  
methylbutylamino, methylisobutylamino, methylpentylamino,  
5 methylhexylamino, ethylpropylamino, ethylisopropylamino,  
ethylbutylamino, ethylisobutylamino, ethylpentylamino,  
ethylhexylamino, propylisopropylamino, propylbutylamino,  
propylisobutylamino, propylpentylamino, propylhexylamino,  
isopropylbutylamino, isopropylisobutylamino,  
10 isopropylpentylamino, isopropylhexylamino,  
butylisobutylamino, butylpentylamino, butylhexylamino,  
isobutylpentylamino, isobutylhexylamino, pentylhexylamino,  
and the like. Among these, more preferred alkylamino groups  
are monoalkylamino groups having 1 to 4 carbon atoms.

15 In the present invention, the term "halogen atom" means  
a fluorine atom, a chlorine atom, a bromine atom or an iodine  
atom. Among these, a more preferred halogen atom is a fluorine  
atom.

Further, the term "hydroxyphenyl group" means one formed  
20 by substituting one hydroxyl group on a phenyl group. Examples  
include *o*-hydroxyphenyl (2-hydroxyphenyl or 6-hydroxyphenyl),  
*m*-hydroxyphenyl (3-hydroxyphenyl or 5-hydroxyphenyl), and  
*p*-hydroxyphenyl (4-hydroxyphenyl).

No particular limitation is imposed on the salt of the  
25 compound (I) according to the present invention, insofar as

it is a pharmacologically acceptable salt. Examples include its acid addition salts with inorganic acids, such as its hydrochloride, sulfate, nitrate, phosphate, hydrobromide, hydroiodide and tetrafluoroborate; its addition salts with organic acids, such as its acetate, oxalate, malonate, succinate, maleate, fumarate, lactate, malate, citrate, tartrate, methanesulfonate and ethanesulfonate; and its metal salts such as its sodium salt, potassium salt, calcium salt and magnesium salt.

Preferred examples of the 1-N-aminobenzimidazole derivative (I) according to the present invention include compounds in which  $R^1$  is an unsubstituted  $C_{1-6}$  alkyl group, a  $C_{1-6}$  alkyl group substituted by three halogen atoms, a  $C_{1-6}$  alkyl group substituted by one hydroxy, phenyl or hydroxyphenyl group, a  $C_{1-6}$  alkyl group substituted by one  $C_{1-6}$  alkoxy carbonyl group, a  $C_{1-6}$  alkyl group having one di( $C_{1-6}$  alkyl) amino group, a  $C_{2-6}$  alkenyl group, an allyl group, or a phenyl group;  $R^2$  is a  $C_{1-6}$  alkyl group substituted by one hydroxyl group or  $C_{1-6}$  alkoxy carbonyl group, a  $C_{2-6}$  acyl group substituted by two halogen atoms, a cyano group, a carboxyl group, a  $C_{1-6}$  alkoxy carbonyl group or a hydrogen atom;  $R^3$ ,  $R^5$  and  $R^6$  may be the same or different and are each a  $C_{1-6}$  alkyl group, a  $C_{1-6}$  alkoxy group or a hydrogen atom;  $R^4$  is a  $C_{1-6}$  alkyl group optionally having one or more substituents which may be the same or different and are selected from halogen atoms, hydroxyl

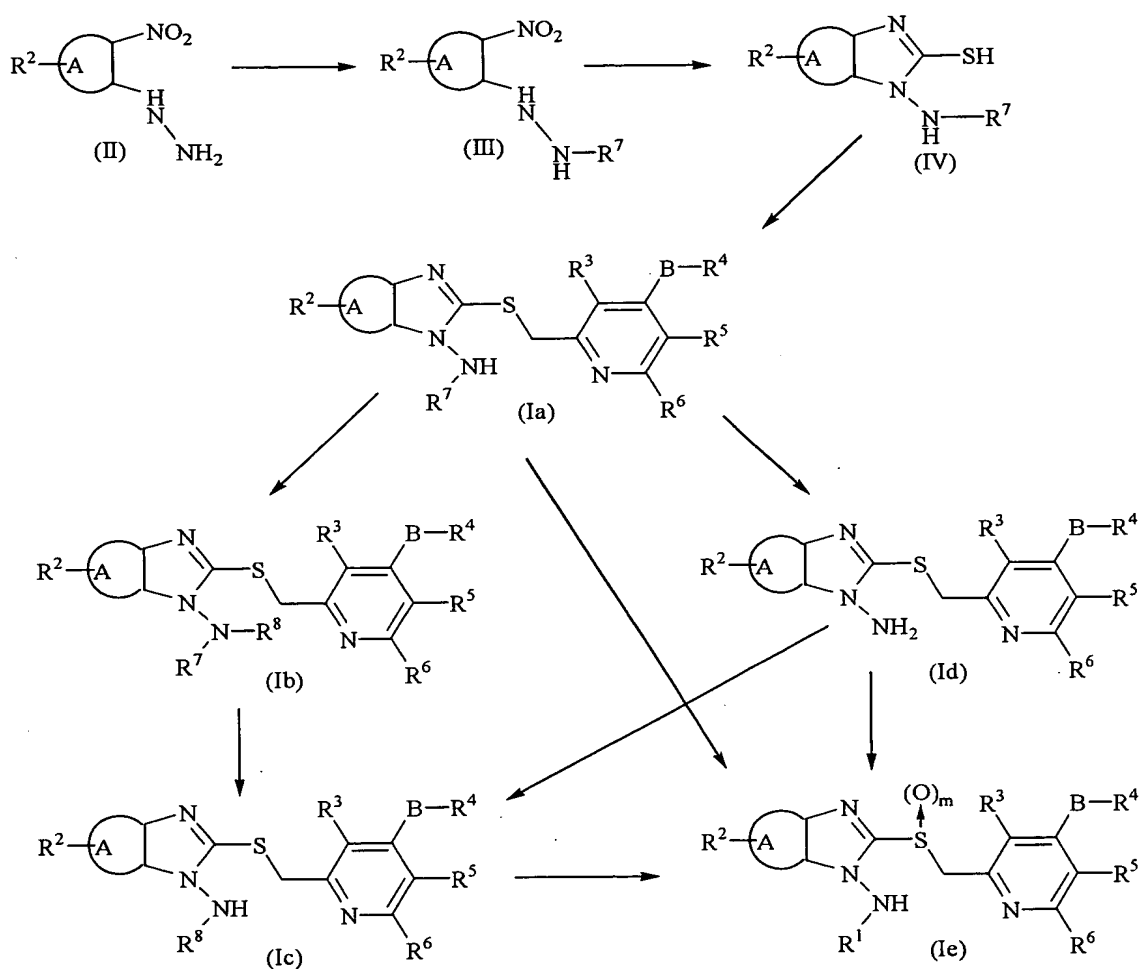
groups, C<sub>1-6</sub> alkyl groups which may be substituted by 1 to 8 halogen atoms, C<sub>1-6</sub> alkoxy groups which may be substituted by 1 to 8 halogen atoms, furyl groups or morpholino groups, or a geranyl group; A is a benzene ring; B is an oxygen atom; and n is 1. Particularly preferred are compounds in which R<sup>1</sup> is a methyl, ethyl, propyl, isopropyl, isobutyl, hexyl, 2-hydroxyethyl, 2-hydroxypropyl, 3-hydroxypropyl, 4-hydroxybutyl, 5-hydroxypentyl, 2,2,2-trifluoroethyl, 2-phenethyl, benzyl, allyl, p-hydroxybenzyl, 2-hydroxy-2-phenethyl, 2-dimethylaminoethyl, methoxycarbonylmethyl or phenyl group; R<sup>2</sup> is a methoxy, difluoromethoxy, cyano, methoxycarbonyl, methoxycarbonylmethyl, carboxyl or hydroxymethyl group, or a hydrogen atom; R<sup>3</sup> is a methyl or methoxy group or a hydrogen atom; R<sup>4</sup> is a methyl, ethyl, propyl, isopropyl, butyl, isobutyl, hexyl, octyl, 2-methoxyethyl, 3-methoxypropyl, 2,2,2-trifluoroethyl, 4,4,4-trifluorobutyl, 2,2,3,3,4,4,4-heptafluorobutyl, 2-(2,2,2-trifluoroethoxy)ethyl, 3-(2,2,2-trifluoroethoxy)propyl, 2-hydroxyethyl or geranyl group; R<sup>5</sup> is a methyl group or a hydrogen atom; R<sup>6</sup> is a hydrogen atom; A is a benzene ring; B is an oxygen atom; and n is 1.

There can be stereoisomers on the compounds according to the present invention. Their optically active isomers, racemic mixtures and diastereomers are all encompassed in the

present invention. Further, solvates represented by hydrates are also included in the compounds according to the present invention.

The compounds according to the present invention can be produced, for example, by a process to be shown next.

#### Production Process 1



wherein  $\text{R}^7$  represents a benzyloxycarbonyl group or a tert-butoxycarbonyl group;  $\text{R}^8$  represents an alkyl group optionally having one or more substituent groups which may be the same or different and are selected from halogen atoms,

hydroxy groups, phenyl groups, hydroxyphenyl groups, amino groups, alkoxy groups, alkoxycarbonyl groups or alkylamino groups, an alkenyl group, an acyl group, an alkoxycarbonyl group, a benzyloxycarbonyl group, a formyl group or a phenyl group; m stands for an integer of 1 or 2, and  $R^1$ ,  $R^2$ ,  $R^3$ ,  $R^4$ ,  $R^5$ ,  $R^6$ , A and B have the same meanings as defined above.

Described specifically, a benzyloxycarbonyl group or tert-butoxycarbonyl group is added to the terminal amino group of a hydrazine derivative (II) to convert it into (III). The nitro group is then reduced, and in the presence of carbon disulfide and a base or in the presence of a complex of carbon disulfide, a base and a solvent, a mercaptoimidazole derivative (IV) is obtained. As the base for use in the reaction, sodium hydroxide, potassium hydroxide or the like can be employed. As the solvent, an alcohol such as methanol or ethanol can be employed. As the complex of carbon disulfide, the base and the solvent, a complex formed from carbon disulfide, ethanol and potassium hydroxide (for example, potassium ethylxanthate or the like) can be mentioned. The reaction is effected preferably at room temperature to reflux temperature for 1 to 24 hours under stirring.

Subsequently, the mercaptoimidazole (IV) and a 2-chloromethylpyridine are reacted in the presence of a base to yield an invention compound (Ia) having a benzyloxycarbonylamino group or a tert-butoxycarbonylamino

group at the 1-N position of the imidazole ring. As the base for use in the reaction, lithium hydroxide, sodium hydroxide, potassium hydroxide or the like can be employed. As a solvent, an alcohol such as methanol or ethanol or a water-containing alcohol thereof, a aprotonic solvent such as dimethyl sulfoxide or N,N-dimethylformamide, or an ether such as tetrahydrofuran or dioxane can be employed. The reaction is conducted preferably at room temperature to reflux temperature for 1 to 24 hours under stirring.

10           The invention compound (Ia) can be converted by a reductive alkylation reaction into another invention compound (Ic) via (Id). The reaction is conducted by removing the benzyloxycarbonyl or tert-butoxycarbonyl group of (Ia) with an acid such as hydrochloric acid or trifluoroacetic acid or  
15           a base or in accordance with a catalytic reduction reaction in a solvent such as an ether, an alcohol or a water-containing alcohol to convert (Ia) into (Id), reacting (Id) with an aldehyde such as formaldehyde or acetaldehyde or a ketone such as acetone or methyl ethyl ketone in the presence of an acid  
20           catalyst, and then reducing the reaction product with a reducing agent. The solvent for use in the reaction can be an alcohol such as methanol or ethanol, an ether such as diethyl ether, diisopropyl ether, tetrahydrofuran or dioxane, acetonitrile, or a water-containing solvent thereof. As the  
25           acid catalyst, hydrochloric acid or the like can be used. As

the reducing agent, sodium borohydride, sodium cyanoborohydride or the like can be used. The reaction can be conducted in a range of from 0°C to 60°C.

5 The invention compound (Ia) can also be converted into the invention compound (Ic) by conducting a substitution reaction to the amino group at the 1-N position middle of ring as needed, and then removing the benzyloxycarbonyl group or tert-butoxycarbonyl group. As the substitution reaction, a known alkylation reaction can be mentioned. The substitution  
10 reaction can be effected by reacting a corresponding alkyl halide or the like in the presence of a base such as sodium hydride or potassium hydride in a solvent such as dimethyl sulfoxide or N,N-dimethylformamide. The reaction is usually conducted in a range of from room temperature to 60°C.

15 Further, the invention compound (Ia) can also be converted into the invention compound (Ic) by conducting beforehand a substitution reaction to the amino group at the 1-N position to convert (Ia) into (Ib) and then removing the benzyloxycarbonyl group or tert-butoxycarbonyl group.

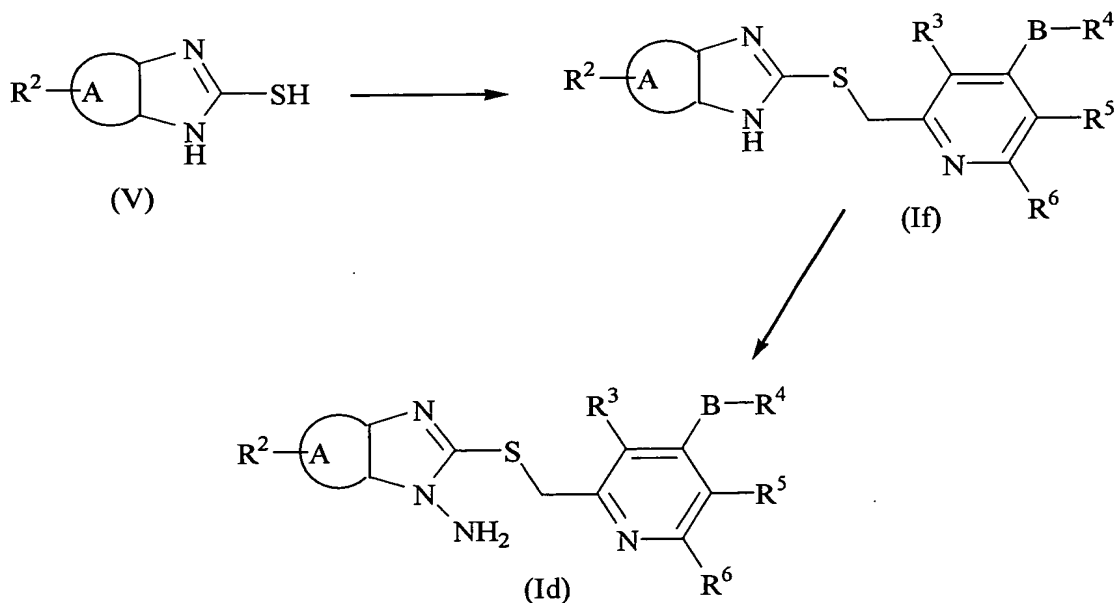
20 The invention compound (Ia, Ic or Id) obtained as described above can be converted into a further invention compound (Ie) by conducting an oxidation reaction. For the oxidation reaction, an organic peracid such as m-chloroperbenzoic acid or peracetic acid, sodium  
25 metaperiodate, an alcohol peroxide such as hydrogen peroxide



solution, cumene hydroperoxide, and t-butoxy peroxide, OXONE (product of E. I. du Pont de Nemours & Co., Inc.), or the like can be used. The oxidation reaction is conducted preferably at a temperature of from 0 to 50°C for 10 minutes to 24 hours under stirring in a solvent such as methylene chloride, chloroform, N,N-dimethylformamide, toluene or ethylacetate or a mixed solvent thereof.

When it is desired to obtain each of the invention compounds in the form of an optically active isomer, the invention compound in the form of the desired optically active isomer can be obtained by using diisopropylethylamine, titanium tetraisopropoxide and an optically active tartrate (choose either the L-(+) isomer or D-(-) isomer as needed to obtain the desired optical isomer) and conducting oxidation with an alcohol peroxide (Sharpless oxidation).

#### Production Process 2



wherein  $R^2$ ,  $R^3$ ,  $R^4$ ,  $R^5$ ,  $R^6$ , A and B have the same meanings as defined above.

Described specifically, a mercaptoimidazole derivative (V) is coupled with a 2-chloromethylpyridine derivative in the presence of a base to afford an invention compound (If). The reaction is effected in a similar manner as in the above-described reaction between the mercaptoimidazole (IV) and the 2-chloromethylpyridine. Further, (If) can be converted into the invention compound (Id), which has an amino group at the 1-N position of an imidazole ring, by reacting (If) with N-tert-butoxycarbonyl-3-(4-cyanophenyl)oxaziridine and then conducting solvolysis in a manner known per se in the art. This reaction is conducted following a known process (J. Org. Chem., 58, 4791 (1993) or Tetrahedron Lett., 36, 1439 (1995)).

The invention compound (Id) obtained as described above can be converted to the further invention compound (Ie) by additionally conducting an oxidation reaction. The oxidation reaction is conducted in a similar manner as that described above. When it is desired to obtain each of the invention compound in the form of an optically active isomer, a procedure similar to that described above is performed.

The invention compound obtained as (Ia), (Ic), (Id) or (Ie) or as an optical isomer thereof can be converted into

a desired salt in a manner known *per se* in the art by using an inorganic acid such as hydrochloric acid, sulfuric acid, nitric acid, phosphoric acid, hydrobromic acid, hydroiodic acid or tetrafluoroboric acid, an organic acid such as acetic acid, oxalic acid, malonic acid, succinic acid, maleic acid, fumaric acid, oxalic acid, malic acid, citric acid, tartaric acid, methanesulfonic acid or ethanesulfonic acid, or an alkali such as sodium hydroxide, potassium hydroxide, calcium hydroxide or magnesium hydroxide.

10           The compound (I) according to the present invention has characteristics that it is equipped with an excellent proton pump inhibitory effect and gastric acid secretion inhibitory effect, is not metabolized much by human CYP2C19 and is low in the CYP1A2 inducing ability. Accordingly, the compound  
15           (I) according to the present invention does not bring about much individual differences in therapeutic effects despite the existence of individual differences in the CYP2C19 activity. At the same dose, they can hence bring about appropriate therapeutic effects for all patients. In addition, they are  
20           low in the risk of induction of an interaction or a cancer caused by induction of the CYP1A family. Accordingly, they are useful as peptic ulcer therapeutic agents which are safe and surely bring about therapeutic effects.

          The compound (I) according to the present invention is  
25           also useful as an acid secretion inhibitor in *Helicobacter*

*pylori* eradication therapy.

Upon administering the compound (I) according to the present invention as a peptic ulcer therapeutic agent, it can be orally administered in the form of a powder, granules, capsules, a syrup or the like or it can be parenterally administered in the form of suppositories, an injection, an external preparation or an infusion preparation. Its dosage varies depending upon the severity of condition, the age, the ulcer type, etc., but in general, about 0.01 to 200 mg/kg, preferably 0.05 to 50 mg/kg, more preferably 0.1 to 10 mg/kg can be administered in one to several portions per day.

Upon formation into a pharmaceutical preparation, it can be produced in a manner known *per se* in the art by using a conventional carrier for pharmaceutical preparations.

Specifically, when an oral solid preparation is desired, an excipient, and if necessary, a binder, disintegrator, lubricant, colorant, corrigent and the like are added to a basis, and the resulting mixture is formed into tablets, coated tablets, granules, a powder, capsules or the like in a manner known *per se* in the art.

Usable examples of the excipient include lactose, corn starch, glucose, sorbitol, crystalline cellulose, and silicon dioxide; usable examples of the binder include polyvinyl alcohol, polyvinyl ether, ethylcellulose, methylcellulose, gum arabic, tragacanth gum, gelatin, shellac, hydroxypropyl

cellulose, hydroxypropyl starch, and polyvinylpyrrolidone; usable examples of the disintegrator include starch, agar, gelatin powder, crystalline cellulose, calcium carbonate, sodium hydrogencarbonate, calcium citrate, dextrin, or  
5 pectin; usable examples of the lubricant include magnesium stearate, talc, polyethyleneglycol, silica, and hydrogenated vegetable oil; usable examples of the colorant include those permitted for addition to medicinal products; and usable examples of the corrigent include cacao powder, peppermint  
10 camphor, aromatic acids, pennyroyal oil, borneol, and cinnamon powder. Such oral solid preparations can be formed into enteric preparations by using a coating base such as hydropropylmethylcellulose phthalate, hydropropylmethylcellulose acetate succinate, cellulose  
15 acetate phthalate or a methacrylate copolymer. To these tablets and granules, sugar coating, gelatin coating or any other coating can be of course applied as needed without causing any problem.

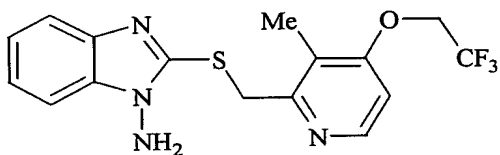
When the preparation of an injection is desired, a pH  
20 regulator, buffer, stabilizer, solubilizer and the like are added as needed to a base, and the resulting mixture is formed into a subcutaneous, intramuscular or intravenous injection in a manner known *per se* in the art.

## 25 Examples

The present invention will next be described in further detail on the basis of examples, although the present invention shall not be limited to them.

#### Referential Example 1

5                    Synthesis of  
1-amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole



#### Step 1

10                    Synthesis of  
1,2-(2-tert-butyloxycarbonyl-hydrazino)nitrobenzene

2-Nitrophenylhydrazine (15 g) was dissolved in 1,4-dioxane (150 mL). Under cooling with ice water, di(tert-butyl) dicarbonate (7.8 g), water (50 mL) and potassium carbonate (17.6 g) were added, followed by stirring for 30 minutes. The reaction mixture was then stirred at room temperature for 12 hours. The reaction mixture was extracted with ethyl acetate. The organic layer was washed successively with a saturated aqueous solution of sodium bicarbonate, water, and a saturated aqueous solution of sodium chloride (hereafter called "brine"), and was then dried over with anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the residue was purified by a silica gel chromatography

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(hexane:ethyl acetate = 10:1) to afford the title compound (19.9 g).

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.47 (9H, s), 6.37 (1H, bs), 6.84–7.55 (3H, m), 8.18 (1H, d), 8.92 (1H, s)

5 Step 2

Synthesis of

1-(N-tert-butyloxycarbonylamino)-2-mercaptobenzimidazole  
1,2-(2-tert-Butyloxycarbonylhydrazino)nitrobenzene  
(25 g) was dissolved in ethanol (200 mL), followed by the  
10 addition of 10% palladium-charcoal (2.5 g). The resulting  
mixture was stirred under a hydrogen atmosphere at room  
temperature for 3 hours. After the mixture was filtered  
through celite, the filtrate was concentrated under reduced  
pressure. The concentrate was added to a mixture obtained  
15 by combining ethanol (150 mL), water (80 mL), carbon disulfide  
(40 mL) and potassium hydroxide (6.8 g) and stirring them at  
room temperature for 30 minutes, followed by heating under  
reflux. The pH of the reaction mixture is adjusted to 4 with  
acetic acid, and then the mixture is extracted with ethyl  
20 acetate. The organic layer was successively washed with water  
and brine and dried over anhydrous sodium sulfate, and  
subsequently, the solvent was distilled off. The residue was  
recrystallized from isopropyl ether to afford the title  
compound (23.5 g).

25  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.53 (9H, s), 7.15–7.26 (5H, m), 9.72 (1H, bs)

## Step 3

## Synthesis of

1-(N-tert-butyloxycarbonylamino)-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole

5            1-(N-tert-Butyloxycarbonylamino)-2-mercaptobenzimidazole (75.6 g) was suspended in ethanol (700 mL), followed by the addition of 2-chloromethyl-3-methyl-4-(2,2,2-trifluoroethoxy)pyridine hydrochloride (78.7 g) and sodium hydroxide (24.0 g). The

10            resulting mixture was stirred at 60°C for 1 hour. Water was added to the reaction mixture, and extraction was conducted with ethyl acetate. The organic layer was successively washed with a 1N aqueous solution of sodium hydroxide, water and brine, and was then dried over anhydrous sodium sulfate. The solvent

15            was distilled off, and the residue was washed with isopropyl ether and then dried to afford the title compound (117.3 g). <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.46 (9H, bs), 2.33 (3H, s), 4.38 (2H, q), 4.69 (2H, s), 6.63 (1H, d), 7.19-7.26 (3H, m), 7.56-7.59 (1H, m), 8.09 (1H, bs), 8.32 (1H, d)

20            Melting point: 153-155°C

## Step 4

## Synthesis of

1-amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole

25            A 4N solution of hydrochloric acid in dioxane (700 mL)



added to

1-(N-tert-butyloxycarbonylamino)-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole

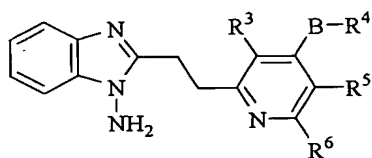
(108.6 g), followed by stirring at 60°C for 30 minutes and  
5 then at room temperature for 1.5 hours. The reaction mixture  
was concentrated under reduced pressure, the residue was added  
into a saturated aqueous solution of sodium bicarbonate, and  
the solution was extracted with ethyl acetate. The organic  
layer was successively washed with water and brine, and was  
10 then dried over anhydrous sodium sulfate. The solvent was  
distilled off under reduced pressure, and the resulting  
crystals were washed with isopropyl ether and then dried to  
afford the title compound (68.0 g).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 2.34 (3H, s), 4.38 (2H, q), 4.74 (2H, s), 4.76 (2H,  
15 s), 6.63 (1H, d), 7.17-7.38 (3H, m), 7.63-7.67 (1H, m), 8.33 (1H, d)

Melting point: 134-135°C

Compounds of Referential Examples 2 to 38 shown in Table  
1 were then afforded by conducting a similar procedure as in  
Step 3 of Referential Example 1 except for the use of their  
20 corresponding chlorinated compounds instead of  
2-chloromethyl-3-methyl-4-(2,2,2-trifluoroethoxy)pyridine  
hydrochloride and then repeating the procedure of Step 4.

Table 1



Ref. Ex.	R <sup>3</sup>	R <sup>4</sup>	R <sup>5</sup>	R <sup>6</sup>	B
2	CH <sub>3</sub>	CH <sub>3</sub>	H	H	O
3	H	CH <sub>3</sub>	CH <sub>3</sub>	H	O
4	H	CF <sub>3</sub> CH <sub>2</sub> -	CH <sub>3</sub>	H	O
5	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>	H	O
6	H	CH <sub>3</sub>	H	CH <sub>3</sub>	O
7	H	CF <sub>3</sub> CH <sub>2</sub> -	H	CH <sub>3</sub>	O
8	H	CH <sub>3</sub>	H	H	O
9	H	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
10	CH <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> -	H	H	O
11	CH <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> CH <sub>2</sub> -	H	H	O
12	CH <sub>3</sub>	(CH <sub>3</sub> ) <sub>2</sub> CH-	H	H	O
13	CH <sub>3</sub>	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
14	CH <sub>3</sub>	(CH <sub>3</sub> ) <sub>2</sub> CHCH <sub>2</sub> -	H	H	O
15	CH <sub>3</sub>	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>5</sub> -	H	H	O
16	CH <sub>3</sub>	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>7</sub> -	H	H	O
17	CH <sub>3</sub>	C <sub>3</sub> F <sub>7</sub> CH <sub>2</sub> -	H	H	O
18	H	C <sub>3</sub> F <sub>7</sub> CH <sub>2</sub> -	H	H	O
19	CH <sub>3</sub>	Geranyl	H	H	O
20	CH <sub>3</sub>	CH <sub>3</sub> O(CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
21	CH <sub>3</sub>	HO(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
22	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
23	CH <sub>3</sub> O	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
24	CH <sub>3</sub>	CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
25	CH <sub>3</sub> O	CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
26	H	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
27	H	CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
28	H	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	CH <sub>3</sub>	H	O
29	H	CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub>	H	O
30	CH <sub>3</sub>	CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub>	H	O
31	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	CH <sub>3</sub>	H	O
32	CH <sub>3</sub> O	CH <sub>3</sub>	H	H	O
33	CH <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> -	H	H	S
34	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	S
35	CH <sub>3</sub>	(2-furyl)-CH <sub>2</sub> -	H	H	S
36	CH <sub>3</sub>	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	H	H	S
37	CH <sub>3</sub>	(morpholino)-(CH <sub>2</sub> ) <sub>2</sub> -	H	H	S
38	H	(2-furyl)-CH <sub>2</sub> -	CH <sub>3</sub>	H	S

## Physicochemical Data

## Referential Example 2

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ : 2.29 (3H, s), 3.86 (3H, s), 4.74 (2H, s), 4.75 (2H, s), 6.69 (1H, d), 7.17-7.24 (2H, m), 7.34-7.39 (1H, m), 7.62-7.68 (1H, m), 8.31 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3289, 3135, 1572, 1435, 1298, 1271, 1092; ; MS (FAB,  $\text{MH}^+$ ): 301; Melting point: 179-182°C

## Referential Example 3

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ : 2.12 (3H, s), 3.77 (3H, s), 4.63 (2H, s), 4.66 (2H, s), 7.01 (1H, s), 7.18-7.37 (3H, m), 7.61-7.66 (1H, m), 8.17 (1H, s); IR (KBr,  $\text{cm}^{-1}$ ): 3119, 1599, 1435, 1317, 1155, 1039; MS (FAB,  $\text{MH}^+$ ): 301; Melting point: 153-155°C

## Referential Example 4

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ : 2.17 (3H, s), 4.26 (2H, q), 4.61 (2H, s), 4.62 (2H, s), 7.06 (1H, s), 7.19-7.36 (3H, m), 7.60-7.66 (1H, m), 8.25 (1H, s); IR (KBr,  $\text{cm}^{-1}$ ): 3346, 1601, 1269, 1161, 1072; MS (FAB,  $\text{MH}^+$ ): 369; Melting point: 183-184°C

## Referential Example 5

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ : 2.24 (3H, s), 2.35 (3H, s), 3.74 (3H, s), 4.73 (4H, s), 7.20-7.39 (3H, m), 7.64-7.67 (1H, m), 8.20 (1H, s); IR (KBr,  $\text{cm}^{-1}$ ): 3273, 1591, 1439, 1265, 1072; MS (FAB,  $\text{MH}^+$ ): 315; Melting point: 116-118°C

## Referential Example 6

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ : 2.48 (3H, s), 3.74 (3H, s), 4.59 (2H, s), 4.71 (2H, s), 6.55 (1H, d), 6.88 (1H, d), 7.18-7.37 (3H, m), 7.63-7.66 (1H, m); IR (KBr,  $\text{cm}^{-1}$ ): 3191, 1601, 1441, 1338, 1153, 1059; MS (FAB,  $\text{MH}^+$ ):

301; Melting point: 96-98°C

#### Referential Example 7

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 2.50 (3H, s), 4.26 (2H, q), 4.60 (2H, s), 4.66 (2H, s), 6.60 (1H, d), 6.96 (1H, d), 7.21-7.36 (3H, m), 7.61-7.67 (1H, m);

5 IR (KBr,  $\text{cm}^{-1}$ ): 3323, 1603, 1435, 1290, 1170; MS (FAB,  $\text{MH}^+$ ): 369;

Melting point: 120-122°C

#### Referential Example 8

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 3.78 (3H, s), 4.65 (2H, s), 4.67 (2H, s), 6.69 (1H, dd), 7.06 (1H, d), 7.18-7.36 (3H, m), 7.63-7.66 (1H, m), 8.36 (1H, d)

10 ; IR (KBr,  $\text{cm}^{-1}$ ): 3107, 1593, 1317, 1032; MS (FAB,  $\text{MH}^+$ ): 287; Melt

ing point: 111-112°C

#### Referential Example 9

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 4.30 (2H, q), 4.64 (2H, s), 4.66 (2H, s), 6.76 (1H, dd), 7.17 (1H, d), 7.21-7.36 (3H, m), 7.62-7.66 (1H, m), 8.43 (1H, d)

15 ; IR (KBr,  $\text{cm}^{-1}$ ): 3333, 1599, 1439, 1292, 1184, 1084; MS (FAB,  $\text{MH}^+$ ):

: 355; Melting point: 118-120°C

#### Referential Example 10

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.45 (3H, t), 2.29 (3H, s), 4.07 (2H, q), 4.75 (4H, s), 6.66 (1H, d), 7.17-7.39 (3H, m), 7.63-7.69 (1H, m), 8.28 (1H, d);

20 IR (KBr,  $\text{cm}^{-1}$ ): 1576, 1433, 1392, 1302, 1273, 1080; MS (FAB,  $\text{MH}^+$ ):

315; Melting point: 132-133°C

#### Referential Example 11

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.06 (3H, t), 1.81-1.88 (2H, m), 2.29 (3H, s), 3.96 (2H, t), 4.74 (2H, s), 4.75 (2H, s), 6.67 (1H, d), 7.18-7.39 (3H, m),

25 7.64-7.68 (1H, m), 8.29 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 1585, 1489, 1385, 1

298,1269,1084; MS (FAB,  $MH^+$ ): 329; Melting point: 100-101°C

#### Referential Example 12

$^1H$ -NMR ( $CDCl_3$ ) $\delta$ : 1.36 (6H, d), 2.26 (3H, s), 4.56-4.65 (1H, m), 4.74 (2H, s), 4.75 (2H, s), 6.66 (1H, d), 7.19-7.39 (3H, m), 7.63-7.68 (1H, m), 8.26 (1H, d); IR (KBr,  $cm^{-1}$ ): 1576, 1442, 1387, 1298, 1271, 1115; MS (FAB,  $MH^+$ ): 329; Melting point: 117-119°C

#### Referential Example 13

$^1H$ -NMR ( $CDCl_3$ ) $\delta$ : 0.99 (3H, t), 1.44-1.86 (4H, m), 2.29 (3H, s), 4.00 (2H, t), 4.74 (4H, s), 6.67 (1H, d), 7.18-7.39 (3H, m), 7.63-7.69 (1H, m), 8.28 (1H, d); IR (KBr,  $cm^{-1}$ ): 1576, 1460, 1435, 1296, 1278, 1086; MS (FAB,  $MH^+$ ): 343; Melting point: 102-103°C

#### Referential Example 14

$^1H$ -NMR ( $CDCl_3$ ) $\delta$ : 1.04 (6H, d), 2.06-2.18 (1H, m), 2.30 (3H, s), 3.76 (2H, d), 4.74 (2H, s), 4.75 (2H, s), 6.65 (1H, d), 7.18-7.38 (3H, m), 7.62-7.68 (1H, m), 8.28 (1H, d); IR (KBr,  $cm^{-1}$ ): 1580, 1437, 1385, 1298, 1271, 1091; MS (FAB,  $MH^+$ ): 343; Melting point: 114-116°C

#### Referential Example 15

$^1H$ -NMR ( $CDCl_3$ ) $\delta$ : 0.91 (3H, t), 1.31-1.47 (6H, m), 1.76-1.87 (2H, m), 2.29 (3H, s), 3.99 (2H, t), 4.74 (2H, s), 4.75 (2H, s), 6.67 (1H, d), 7.18-7.39 (3H, m), 7.63-7.68 (1H, m), 8.28 (1H, d); IR (KBr,  $cm^{-1}$ ): 1578, 1433, 1381, 1294, 1273, 1086; MS (FAB,  $MH^+$ ): 371; Melting point: 98-100°C

#### Referential Example 16

$^1H$ -NMR ( $CDCl_3$ ) $\delta$ : 0.89 (3H, t), 1.26-1.47 (10H, m), 1.76-1.87 (2H, m), 2.29 (3H, s), 3.99 (2H, t), 4.74 (2H, s), 4.75 (2H, s), 6.67 (1H, d),

7.18-7.39 (3H, m), 7.64-7.68 (1H, m), 8.28 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 1578, 1464, 1433, 1311, 1275, 1088; MS (FAB,  $\text{MH}^+$ ): 399; Melting point: 97-98°C

#### Referential Example 17

- 5  $^1\text{H}$ -NMR ( $\text{DMSO}-d_6$ )  $\delta$ : 2.25 (3H, s), 4.88 (2H, s), 5.01 (2H, t), 6.01 (2H, s), 7.10-7.21 (3H, m), 7.38 (1H, d), 7.51 (1H, d), 8.33 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3341, 1578, 1298; MS (FAB,  $\text{MH}^+$ ): 469; Melting point: 120-121°C

#### Referential Example 18

- 10  $^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ : 4.37-4.47 (2H, m), 4.66 (4H, s), 6.75 (1H, dd), 7.19-7.36 (4H, m), 7.59-7.65 (1H, m), 8.43 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3325, 1574, 1439, 1306, 1238, 1120; MS (FAB,  $\text{MH}^+$ ): 455; Melting point: 92-93°C

#### Referential Example 19

- 15  $^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ : 1.61 (3H, t), 1.67 (3H, s), 1.73 (3H, s), 2.06-2.12 (4H, m), 2.29 (3H, s), 4.59 (2H, d), 4.74 (2H, s), 4.75 (2H, s), 5.06-5.08 (1H, m), 5.44 (1H, dd), 6.67 (1H, d), 7.18-7.39 (3H, m), 7.63-7.67 (1H, m), 8.28 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 1579, 1444, 1396, 1298, 1273, 1088; MS (FAB,  $\text{MH}^+$ ): 423; Melting point: 84-85°C

#### 20 Referential Example 20

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ : 2.03-2.13 (2H, m), 2.29 (3H, s), 3.36 (3H, s), 3.56 (2H, t), 4.10 (2H, t), 4.75 (4H, s), 6.70 (1H, d), 7.20-7.39 (3H, m), 7.64-7.67 (1H, m), 8.29 (1H, d); MS (FAB,  $\text{MH}^+$ ): 358

#### Referential Example 21

- 25  $^1\text{H}$ -NMR ( $\text{DMSO}-d_6$ )  $\delta$ : 2.26 (3H, s), 3.70-3.80 (2H, m), 4.09 (2H, t), 4.

65 (2H, s), 4.82-4.92 (1H, m), 5.98 (2H, s), 6.97 (1H, d), 7.12-7.19 (2H, m), 7.36-7.52 (2H, m), 8.25 (1H, d)

#### Referential Example 22

<sup>1</sup>H-NMR (CDCl<sub>3</sub>)δ: 2.31 (3H, s), 3.97 (2H, q), 4.01-4.05 (2H, m), 4.1  
5 7-4.20 (2H, m), 4.74 (2H, s), 4.76 (2H, s), 6.68 (1H, d), 7.21-7.36 (3  
H, m), 7.64-7.67 (1H, m), 8.31 (1H, d); MS (EI, M<sup>+</sup>): 428

Optical isomers: [α]<sub>D</sub> of the (+) isomer = +82 (c=0.33, CHCl<sub>3</sub>)  
; [α]<sub>D</sub> of the (-) isomer = -77 (c=0.32, CHCl<sub>3</sub>)

#### Referential Example 23

10 <sup>1</sup>H-NMR (CDCl<sub>3</sub>)δ: 3.94 (2H, q), 3.95 (3H, s), 4.02-4.05 (2H, m), 4.2  
1-4.24 (2H, m), 4.76 (2H, s), 4.77 (2H, s), 6.76 (1H, d), 7.20-7.36 (3  
H, m), 7.64-7.70 (1H, m), 8.19 (1H, d); MS (EI, M<sup>+</sup>): 444

Optical isomers: [α]<sub>D</sub> of the (+) isomer = +55 (c=0.27, CHCl<sub>3</sub>)  
; [α]<sub>D</sub> of the (-) isomer = -56 (c=0.26, CHCl<sub>3</sub>)

#### 15 Referential Example 24

<sup>1</sup>H-NMR (CDCl<sub>3</sub>)δ: 2.09-2.38 (4H, m), 2.30 (3H, s), 4.06 (2H, t), 4.7  
4 (2H, s), 4.76 (2H, s), 6.65 (1H, d), 7.21-7.39 (3H, m), 7.64-7.67 (1  
H, m), 8.30 (1H, d)

#### Referential Example 25

20 <sup>1</sup>H-NMR (CDCl<sub>3</sub>)δ: 2.09-2.39 (4H, m), 3.91 (3H, s), 4.11 (2H, t), 4.7  
6 (2H, s), 4.77 (2H, s), 6.74 (1H, d), 7.18-7.39 (3H, m), 7.64-7.67 (1  
H, m), 8.19 (1H, d); MS (EI, M<sup>+</sup>): 428

Optical isomers: [α]<sub>D</sub> of the (+) isomer = +60 (c=0.29, CHCl<sub>3</sub>)  
; [α]<sub>D</sub> of the (-) isomer = -63 (c=0.31, CHCl<sub>3</sub>)

#### 25 Referential Example 26

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) $\delta$ : 3.89 (2H, q), 3.92-3.96 (2H, m), 4.10-4.13 (2H, m), 4.65 (2H, s), 4.66 (2H, s), 6.71 (1H, dd), 7.07 (1H, d), 7.21-7.37 (3H, m), 7.63-7.66 (1H, m), 8.38 (1H, d)

Referential Example 27

5  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) $\delta$ : 2.01-2.32 (4H, m), 3.98 (2H, t), 4.64 (2H, s), 4.65 (2H, s), 6.68 (1H, dd), 7.04 (1H, d), 7.22-7.36 (3H, m), 7.63-7.67 (1H, m), 8.37 (1H, d)

Referential Example 28

10  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) $\delta$ : 2.14 (3H, s), 3.89 (2H, q), 3.92-3.96 (2H, m), 4.07-4.09 (2H, m), 4.61 (2H, s), 4.64 (2H, s), 7.00 (1H, s), 7.21-7.38 (3H, m), 7.60-7.64 (1H, m), 8.20 (1H, s)

Referential Example 29

15  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) $\delta$ : 1.99-2.25 (4H, m), 2.12 (3H, s), 3.96 (2H, t), 4.61 (2H, s), 4.63 (2H, s), 6.97 (1H, s), 7.21-7.38 (3H, m), 7.62-7.66 (1H, m), 8.20 (1H, s)

Referential Example 30

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) $\delta$ : 2.01-2.45 (4H, m), 2.22 (3H, s), 2.33 (3H, s), 3.83 (2H, t), 4.72 (2H, s), 4.73 (2H, s), 7.21-7.35 (3H, m), 7.62-7.64 (1H, m), 8.21 (1H, s)

20 Referential Example 31

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) $\delta$ : 2.24 (3H, s), 2.36 (3H, s), 3.91-4.01 (6H, m), 4.72 (2H, s), 4.73 (2H, s), 7.20-7.35 (3H, m), 7.62-7.65 (1H, m), 8.21 (1H, s)

Referential Example 32

25  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) $\delta$ : 1.41 (3H, t), 2.39 (3H, s), 2.98 (2H, q), 4.74 (2H,



bs), 4.79 (2H, s), 6.99 (1H, d), 7.19-7.67 (4H, m), 8.25 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 1566, 1439, 1275; MS (EI,  $\text{M}^+$ ): 330; Melting point: 92-96°C

#### Referential Example 33

5  $^1\text{H}$ -NMR ( $\text{CDCl}_3$ ) $\delta$ : 2.49 (3H, s), 3.56 (2H, q), 4.71 (2H, s), 4.81 (2H, s), 7.11 (1H, d), 7.21-7.38 (3H, m), 7.62-7.68 (1H, m), 8.33 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3350, 1620, 1309, 1271, 1180, 1080; MS (FAB,  $\text{MH}^+$ ): 385; Melting point: 138-139°C

#### Referential Example 34

10  $^1\text{H}$ -NMR ( $\text{CDCl}_3$ ) $\delta$ : 2.40 (3H, s), 4.19 (2H, s), 4.71 (2H, s), 4.79 (2H, s), 6.26-6.33 (2H, m), 7.09 (1H, d), 7.19-7.38 (4H, m), 7.64-7.67 (1H, m), 8.27 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3649, 1560, 1435, 1269, 1008; MS (EI,  $\text{M}^+$ ): 382; Melting point: 143-146°C

#### Referential Example 35

15  $^1\text{H}$ -NMR ( $\text{CDCl}_3$ ) $\delta$ : 0.97 (3H, t), 1.48-1.75 (4H, m), 2.39 (3H, s), 2.94 (2H, t), 4.72 (2H, s), 4.79 (2H, s), 6.98 (1H, d), 7.19-7.38 (3H, m), 7.64-7.67 (1H, m), 8.26 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 1560, 1430, 1340, 1271; MS (EI,  $\text{M}^+$ ): 358; Melting point: 134-135°C

#### Referential Example 36

20  $^1\text{H}$ -NMR ( $\text{CDCl}_3$ ) $\delta$ : 2.41 (3H, s), 2.50-2.54 (4H, m), 2.67-2.73 (2H, m), 3.07-3.12 (2H, m), 3.72-3.75 (4H, m), 4.73 (2H, s), 4.79 (2H, s), 7.01 (1H, d), 7.19-7.39 (3H, m), 7.62-7.68 (1H, m), 8.27 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3339, 1560, 1437, 1273, 1109; MS (EI,  $\text{M}^+$ ): 415; Melting point: 92-93°C

25 Referential Example 37

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) $\delta$ : 2.19 (3H, s), 4.09 (2H, s), 4.62 (2H, s), 4.63 (2H, s), 6.23-6.28 (2H, m), 7.17-7.24 (2H, m), 7.31-7.37 (2H, m), 7.49 (1H, s), 7.61-7.66 (1H, m), 8.18 (1H, s); IR (KBr,  $\text{cm}^{-1}$ ): 3330, 1575, 1432, 1270, 1090; MS (FAB,  $\text{MH}^+$ ): 383; Melting point: 129-132°C

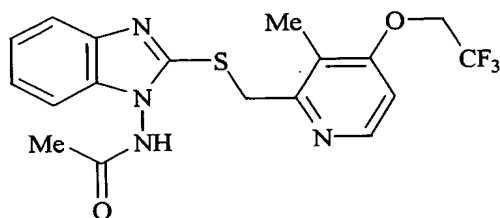
5      Referential Example 38

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) $\delta$ : 3.90 (6H, s), 4.76 (2H, s), 4.80 (2H, s), 6.77 (1H, d), 7.17-7.38 (3H, m), 7.63-7.67 (1H, m), 8.19 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 1583, 1439, 1304, 1271, 1064, 1003; MS (FAB,  $\text{MH}^+$ ): 317; Melting point: 147-148°C

10      Referential Example 39

Synthesis of

1-(N-acetylamino)-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole



15      1-Amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole (1.5 g) was dissolved in methylene chloride (30 mL), followed by the addition of acetic anhydride (1.6 g) and pyridine (322 mg). The resulting mixture was heated under reflux for 12 hours. A saturated aqueous solution of sodium bicarbonate was added to the reaction mixture to neutralize the same, and extraction was then effected with chloroform. The organic layer was successively washed with water and brine, and then dried over

20

anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the residue was purified by a silica gel chromatography (silica gel: "NH-DM1020" (product of FUJISILYSIA CHEMICAL LTD.), chloroform:methanol = 30:1).

5 Recrystallization was then conducted from a mixed solvent of hexane and ethyl acetate to afford the title compound (1.6 g).

$^1\text{H-NMR}$  (DMSO- $d_6$ )  $\delta$ :

2.12 (3H, s), 2.26 (3H, s), 4.73 (2H, s), 4.90 (2H, q), 4.94 (1H, d), 7.  
10 10 (1H, d), 7.18-7.25 (3H, m), 7.57-7.59 (1H, m), 8.31 (1H, d), 11.33  
(1H, s)

IR (KBr,  $\text{cm}^{-1}$ ): 3235, 1674, 1570, 1446, 1157

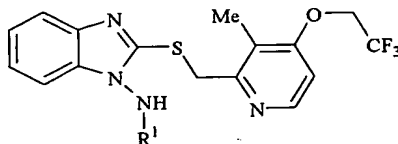
MS (EI,  $M^+$ ): 410

Melting point: 172-173°C

15 Compounds of Referential Examples 40 and 41 shown in Table 2 were then afforded by conducting a similar procedure as in Referential Example 39 except for the use of their corresponding acid anhydrides instead of acetic anhydride.

20

Table 2



Ref. Ex.	R <sup>1</sup>
40	(CH <sub>3</sub> ) <sub>3</sub> CCO-
41	OHC-

## Physicochemical Data

## Referential Example 40

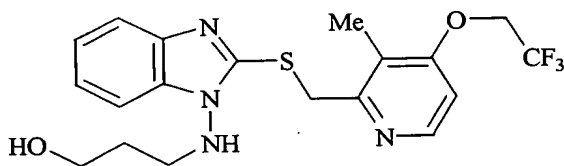
<sup>1</sup>H-NMR(CDCl<sub>3</sub>)δ: 1.40(9H, s), 2.32(3H, s), 4.36(2H, q), 4.69(2H, s),  
 5     ), 6.61(1H, d), 7.08-7.23(3H, m), 7.63-7.66(1H, m), 8.28(1H, d), 9.  
 02(1H, s); IR(KBr, cm<sup>-1</sup>): 1691, 1581, 1271, 1165; MS(EI, M<sup>+</sup>): 45  
 2; Melting point: 200-201°C

## Referential Example 41

<sup>1</sup>H-NMR(DMSO-d<sub>6</sub>)δ: 2.25(3H, s), 4.74(2H, s), 4.90(2H, q), 7.09(1H,  
 10     d), 7.20-7.28(3H, m), 7.63-7.65(1H, m), 8.31(1H, d), 8.48(1H, s),  
 11.51(1H, s); IR(KBr, cm<sup>-1</sup>): 1709, 1581, 1452, 1257, 1161; MS(FA  
 B, MH<sup>+</sup>): 397; Melting point: 200-201°C

## Referential Example 42

Synthesis of 1-[N-(3-hydroxypropyl)amino]-2-[[4-(2,  
 15     2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benz  
 imidazole



## Production Process A

1-Amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyrid  
 20     in-2-yl]methylthio]benzimidazole (1.5 g) was dissolved in  
 methanol (15 mL), followed by the addition of malonyl aldehyde  
 bisdimethylacetal (6.68 g), conc. hydrochloric acid (0.5 mL)  
 and water (3 mL). The resulting mixture was stirred at room

temperature for 12 hours. The mixture was then ice-cooled, sodium borohydride (924 mg) was added, and stirring was conducted at the same temperature for 1 hour. Water was added to the reaction mixture, and extraction was conducted with ethyl acetate. The organic layer was washed with brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the residue was purified by chromatography on a silica gel column (silica gel: "NH-DM1020" (product of FUJI SILYSIA CHEMICAL LTD.), chloroform:methanol = 50:1) to afford the title compound (540 mg).

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.80-1.84 (2H, m), 2.36 (3H, s), 2.42-2.65 (1H, bs), 3.36 (2H, q), 3.82-3.86 (2H, m), 4.38 (2H, q), 4.77 (2H, s), 5.25 (1H, t), 6.65 (1H, d), 7.15-7.25 (2H, m), 7.30-7.40 (1H, m), 7.62-7.72 (1H, m), 8.35 (1H, d)

IR (KBr,  $\text{cm}^{-1}$ ): 3241, 3065, 2930, 2901, 1586, 1476, 1456, 1435, 1311, 1287, 1271, 1163, 1119, 1082, 976, 963, 747

MS (FAB,  $\text{MH}^+$ ): 427

Melting point: 113-114°C

## 20 Production Process B

### Step B1

Synthesis of 3-benzoyloxy-1-bromopropane

3-Bromopropanol (34.6 g) was dissolved in 1,2-dichloroethane (300 mL), followed by the addition of pyridine (19.7 g) and 4-dimethylaminopyridine (3.0 g).

Benzoyl chloride (35.0 g) was then added dropwise under ice cooling, and the resultant mixture was stirred at 60°C for 2 hours. The reaction mixture was poured into ice water. The organic layer was successively washed with 1N hydrochloric acid, brine and water, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the residue was purified by chromatography on a silica gel column (silica gel: "NH-DM1020" (product of FUJI SILYSIA CHEMICAL LTD.), hexane:ethyl acetate = 20:1) to afford the title compound (43.0 g).

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 2.29-2.38 (2H, m), 3.51-3.60 (2H, m), 4.48 (2H, t), 7.42-7.60 (3H, m), 8.02-8.06 (2H, m)

#### Step B2

##### Synthesis of

1-[N-tert-butyloxycarbonyl-N-(3-benzoyloxypropyl)amino]-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole

1-(N-tert-Butyloxycarbonylamino)-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole (1.0 g) was dissolved in N,N-dimethylformamide (20 mL), followed by the addition of 60% sodium hydride (80 mg) under ice cooling. The resulting mixture was stirred at room temperature for 30 minutes. 3-Benzoyloxy-1-bromopropane (520 mg), which had been obtained in Step 1, was then added, followed by stirring at 50°C for 1 hour. The reaction mixture

was poured into ice water and extracted with ethyl acetate. The organic layer was successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the residue was purified by a silica gel chromatography (n-hexane:ethyl acetate = 1:1) to afford the title compound (940 mg).

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.23-1.28 (9H, bs), 2.06-2.12 (2H, m), 2.30 (3H, s), 3.92-4.05 (2H, m), 4.35-4.39 (2H, m), 4.38 (2H, q), 4.83 (2H, s), 6.70 (1H, d), 7.20-7.71 (7H, m), 7.70-8.00 (2H, m), 8.29 (1H, d)

#### 10 Step B3

##### Synthesis of

1-[N-(3-hydroxypropyl)amino]-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole

15 1-[N-tert-Butyloxycarbonyl-N-(3-benzoyloxypropyl)amino]-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole (930 mg) was dissolved in methanol (10 mL), followed by the addition of conc. hydrochloric acid (3 mL) and water (3 mL) under cooling with ice water. The resulting mixture was stirred at 60°C for 1 hour. The mixture was neutralized with a saturated aqueous solution of sodium bicarbonate, and extracted with ethyl acetate. The organic layer was concentrated under reduced pressure, and the residue was dissolved in methanol (5 mL). To the solution, sodium hydroxide (160 mg) and water (5 mL) was added, followed by stirring at 60°C for 1 hour. Water was added to the reaction

20

25

mixture, and the mixture was extracted with ethyl acetate. The organic layer was successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the residue was recrystallized from isopropyl ether. The resultant crystals were collected by filtration, and then dried to afford the title compound (450 mg).

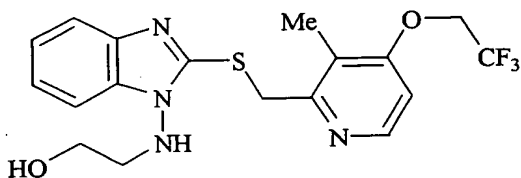
$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.80-1.84 (2H, m), 2.36 (3H, s), 2.42-2.65 (1H, bs), 3.36 (2H, q), 3.82-3.86 (2H, m), 4.38 (2H, q), 4.77 (2H, s), 5.25 (1H, t), 6.65 (1H, d), 7.15-7.25 (2H, m), 7.30-7.40 (1H, m), 7.62-7.72 (1H, m), 8.35 (1H, d)

Melting point: 113-114°C

Referential Example 43

#### Synthesis of

1-[N-(2-hydroxyethyl)amino]-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole



1-Amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole (1.0 g) was dissolved in methanol (10 mL), followed by the addition of glycoaldehyde dimer (650 mg) and conc. hydrochloric acid (0.6 mL). The resulting mixture was stirred at room temperature for 3 hours. The mixture was then ice-cooled, sodium borohydride (616 mg) was added, and the thus-obtained mixture was stirred at the



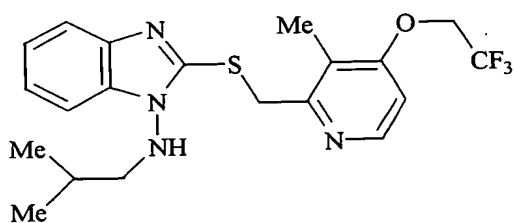
same temperature for 1 hour. Water was added to the reaction mixture, and extraction was conducted with ethyl acetate. The organic layer was washed with brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the residue was purified by chromatography on a silica gel column (silica gel: "NH-DM1020" (product of FUJI SILYSIA CHEMICAL LTD.), chloroform:methanol = 20:1) to afford the title compound (640 mg).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 2.36 (3H, s), 2.74 (1H, t), 3.3-3.42 (2H, m), 3.64-3.70 (2H, m), 4.40 (2H, q), 4.79 (2H, s), 5.18 (1H, t), 6.65 (1H, d), 7.21-7.69 (4H, m), 8.35 (1H, d)

#### Referential Example 44

##### Synthesis of

1-[N-(2-methylpropyl)amino]-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole



1-Amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole (5.0 g) was dissolved in methanol (30 mL), followed by the addition of isobutyl aldehyde (1.95 g) and conc. hydrochloric acid (0.1 mL). The resulting mixture was stirred at 50°C for 1 hour. The mixture was then ice-cooled, sodium borohydride (1.54 g) was added, and the thus-obtained mixture was stirred at the same temperature for

1 hour. Water was added to the reaction mixture, and extraction was conducted with ethyl acetate. The organic layer was successively washed with a saturated aqueous solution of sodium bicarbonate and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the residue was purified by chromatography on a silica gel column (hexane:ethyl acetate = 2:1) to afford the title compound (4.7 g).

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.03 (6H, d), 1.78–1.88 (1H, m), 2.35 (3H, s), 3.01 (2H, t), 4.40 (2H, q), 4.75–4.78 (1H, m), 4.79 (2H, s), 6.65 (1H, d), 7.19–7.36 (3H, m), 7.65–7.69 (1H, m), 8.37 (1H, d)

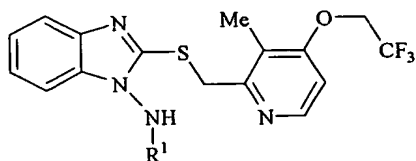
IR (KBr,  $\text{cm}^{-1}$ ): 3213, 1579, 1425, 1304, 1267, 1165, 1109

MS (EI,  $\text{M}^+$ ): 424

Melting point: 82–83°C

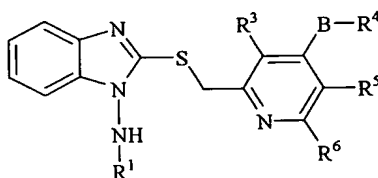
The procedures of Referential Examples 42–44 were then selectively performed to afford compounds of Referential Examples 45–70 shown in Table 3 and Table 4.

Table 3



Ref. Ex.	R¹
45	CH₃
46	CH₃CH₂-
47	CH₃(CH₂)₂-
48	(CH₃)₂CH-
49	CH₃(CH₂)₃-
50	CH₃(CH₂)₅-
51	CF₃CH₂-
52	C₆H₅-
53	CH₃O(CH₂)₂-
54	CH₃OCOCH₂-
55	(CH₃)₂N(CH₂)₂-
56	C₆H₅CH₂-
57	C₆H₅(CH₂)₂-
58	C₆H₅CH(OH)CH₂-
59	(p-OH)C₆H₅CH₂-
60	HO(CH₂)₄-
61	HO(CH₂)₅-
62	CH₃CH(OH)CH₂-

Table 4



5

Ref. Ex.	R¹	R³	R⁴	R⁵	R⁶	B
63	HO(CH₂)₃-	CH₃O	CH₃O	H	H	O
64	HO(CH₂)₃-	CH₃	CH₃O(CH₂)₃-	H	H	O
65	HO(CH₂)₃-	CH₃	CH₃O(CH₂)₂-	H	H	O
66	HO(CH₂)₃-	CH₃O	CF₃CH₂-	H	H	O
67	HO(CH₂)₃-	CH₃	CF₃CH₂O(CH₂)₂-	H	H	O
68	HO(CH₂)₃-	CH₃O	CF₃CH₂O(CH₂)₂-	H	H	O
69	HO(CH₂)₃-	CH₃	CF₃CH₂O(CH₂)₃-	H	H	O
70	CH₃CH(OH)CH₂	CH₃	CH₃O(CH₂)₃-	H	H	O

## Physicochemical Data

## Referential Example 45

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

2.35 (3H, s), 2.95 (3H, d), 4.39 (2H, q), 4.79 (2H, s), 4.82 (1H, q), 6.  
 5 65 (1H, d), 7.19-7.36 (3H, m), 7.66-7.70 (1H, m), 8.37 (1H, d);

IR (KBr,  $\text{cm}^{-1}$ ): 3221, 1578, 1475, 1259, 1161; MS (FAB,  $\text{MH}^+$ ): 383;

Melting point: 113-114°C

## Referential Example 46

 $^1\text{H-NMR}(\text{DMSO-d}_6)\delta$ :

10 1.01 (3H, t), 2.26 (3H, s), 3.05-3.15 (2H, m), 4.68 (2H, s), 4.89 (2H,  
 q), 6.72 (1H, t), 7.09 (1H, d), 7.13-7.56 (4H, m), 8.31 (1H, d);

IR (KBr,  $\text{cm}^{-1}$ ): 3400, 3212, 1586; MS (EI,  $\text{M}^+$ ): 396

## Referential Example 47

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

15 0.98 (3H, t), 1.51-1.65 (2H, m), 2.35 (3H, s), 3.14-3.21 (2H, m), 4.4  
 0 (2H, q), 4.79 (2H, s), 4.82 (1H, t), 6.65 (1H, d), 7.18-7.36 (3H, m),  
 7.66-7.71 (1H, m), 8.37 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

3206, 1578, 1458, 1309, 1271, 1159, 980; MS (EI,  $\text{M}^+$ ): 410; Melting  
 pint: 112-113°C

## 20 Referential Example 48

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

1.10 (6H, d), 2.35 (3H, s), 3.68-3.73 (1H, m), 4.39 (2H, q), 4.76-4.7  
 9 (1H, m), 4.79 (2H, s), 6.65 (1H, d), 7.17-7.35 (3H, m), 7.65-7.69 (1  
 H, m), 8.37 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3225, 1581, 1427, 1257, 1163;

25 MS (EI,  $\text{M}^+$ ): 410; Melting point: 131-133°C

## Referential Example 49

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

0.92 (3H, t), 1.35-1.59 (4H, m), 2.35 (3H, s), 3.17-3.24 (2H, m), 4.3  
 9 (2H, q), 4.79 (2H, s), 4.80 (1H, t), 6.65 (1H, d), 7.18-7.35 (3H, m),  
 5 7.64-7.71 (1H, m), 8.37 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):  
 3242, 1587, 1437, 1313, 1263, 1169, 1113; MS (EI,  $\text{M}^+$ ): 424; Melting  
 point: 83-84°C

## Referential Example 50

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

10 0.87 (3H, t), 1.27-1.58 (8H, m), 2.35 (3H, s), 3.19 (2H, q), 4.39 (2H,  
 q), 4.79 (2H, s), 4.80 (1H, t), 6.65 (1H, d), 7.19-7.35 (3H, m), 7.66-  
 7.69 (1H, m), 8.37 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):  
 3192, 1581, 1360, 1272, 1165; MS (EI,  $\text{M}^+$ ): 452; Melting point:  
 72-73°C

## 15 Referential Example 51

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

2.33 (3H, s), 3.72-3.83 (2H, m), 4.39 (2H, q), 4.72 (2H, s), 5.83 (1H,  
 bs), 6.65 (1H, d), 7.20-7.68 (4H, m), 8.34 (1H, d); MS (EI,  $\text{M}^+$ ): 450

## Referential Example 52

20  $^1\text{H-NMR}(\text{DMSO}-d_6)\delta$ :

2.25 (3H, s), 4.75 (2H, s), 4.88 (2H, q), 6.47 (2H, d), 6.84 (1H, t), 7.  
 07-7.21 (6H, m), 7.62 (1H, d), 8.27 (1H, d), 9.45 (1H, s);  
 IR (KBr,  $\text{cm}^{-1}$ ): 3167, 1603, 1583; MS (EI,  $\text{M}^+$ ): 444; Melting point:  
 184-186°C

## 25 Referential Example 53

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.36 (3H, s), 3.32-3.38 (2H, m), 3.42 (3H, s), 3.54-3.58 (2H, m), 4.39 (2H, q), 4.79 (2H, s), 5.18 (1H, t), 6.65 (1H, d), 7.18-7.40 (3H, m), 7.66-7.69 (1H, m), 8.37 (1H, d)

5      Referential Example 54

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.35 (3H, s), 3.79 (3H, s), 3.95 (2H, d), 4.39 (2H, q), 4.77 (2H, s), 5.11 (1H, d), 6.66 (1H, d), 7.21-7.41 (3H, m), 7.65-7.68 (1H, m), 8.37 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3244, 1747, 1587, 1439, 1269, 1163, 1115;

10      MS (FAB,  $\text{MH}^+$ ): 441; Melting point: 154-156°C

Referential Example 55

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.30 (6H, s), 2.35 (3H, s), 2.52-2.56 (2H, m), 3.18-3.24 (2H, m), 4.39 (2H, q), 4.79 (2H, s), 5.30 (1H, t), 6.65 (1H, d), 7.20-7.37 (3H, m), 7.66-7.69 (1H, m), 8.37 (1H, d)

15

Referential Example 56

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.33 (3H, s), 4.30 (2H, d), 4.39 (2H, q), 4.77 (2H, s), 5.08 (1H, t), 6.65 (1H, d), 7.19-7.42 (8H, m), 7.65-7.69 (1H, m), 8.35 (1H, d)

20      Referential Example 57

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.33 (3H, s), 2.90 (2H, t), 3.46 (2H, q), 4.39 (2H, q), 4.78 (2H, s), 4.85 (1H, t), 6.65 (1H, d), 7.12-7.37 (8H, m), 7.64-7.68 (1H, m), 8.36 (1H, d)

25      Referential Example 58

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

2.35 (3H, s), 3.31-3.47 (3H, m), 4.38 (2H, q), 4.79 (2H, s), 4.80-4.85 (1H, m), 5.34 (1H, t), 6.62 (1H, d), 7.20-7.37 (8H, m), 7.65-7.68 (1H, m), 8.30 (1H, d)

5      Referential Example 59

$^1\text{H-NMR}(\text{DMSO-d}_6)\delta$ :

2.25 (3H, s), 4.06 (2H, d), 4.64 (2H, s), 4.89 (2H, q), 6.66-6.69 (2H, m), 6.94 (1H, t), 7.08-7.15 (5H, m), 7.43-7.54 (2H, m), 8.32 (1H, d), 9.31 (1H, s)

10     Referential Example 60

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

1.62-1.90 (5H, m), 2.35 (3H, s), 3.22-3.29 (2H, m), 3.65-3.67 (2H, m), 4.40 (2H, q), 4.77 (2H, s), 4.97 (1H, t), 6.65 (1H, d), 7.19-7.36 (3H, m), 7.65-7.69 (1H, m), 8.36 (1H, d)

15     Referential Example 61

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

1.45-1.70 (7H, m), 2.36 (3H, s), 3.20-3.27 (2H, m), 3.60-3.66 (2H, m), 4.40 (2H, q), 4.78 (2H, s), 4.85 (1H, t), 6.66 (1H, d), 7.20-7.35 (3H, m), 7.66-7.69 (1H, m), 8.36 (1H, d)

20     Referential Example 62

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

1.17 (3H, d), 2.35 (3H, s), 2.91 (1H, d), 3.03 (1H, dq), 3.33 (1H, dq), 3.82-3.96 (1H, m), 4.40 (2H, q), 4.79 (2H, s), 5.22 (1H, t), 6.65 (1H, d), 7.18-7.30 (2H, m), 7.32-7.40 (1H, m), 7.63-7.71 (1H, m), 8.35 (1

25     H, d); IR (KBr,  $\text{cm}^{-1}$ ):

3247, 3050, 2965, 2926, 1592, 1576, 1474, 1456, 1424, 1308, 1275, 1254, 1177, 1121, 974, 789; MS (FAB,  $MH^+$ ): 427; Melting point: 143–144°C

Referential Example 63

5  $^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

1.79–1.83 (2H, m), 2.50–2.58 (1H, m), 3.34–3.36 (2H, m), 3.90–3.92 (2H, m), 3.91 (6H, s), 4.76 (2H, s), 5.34 (1H, t), 6.78 (1H, d), 7.19–7.37 (3H, m), 7.65–7.67 (1H, m), 8.22 (1H, d)

Referential Example 64

10  $^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

1.80–1.84 (2H, m), 2.06–2.11 (2H, m), 2.29 (3H, s), 2.55–2.60 (1H, m), 3.33–3.41 (2H, m), 3.37 (3H, s), 3.54–3.59 (2H, m), 3.87–3.88 (2H, m), 4.08–4.13 (2H, m), 4.73 (2H, s), 5.31 (1H, t), 6.70 (1H, d), 7.20–7.38 (3H, m), 7.66–7.67 (1H, m), 8.29 (1H, d)

15 Referential Example 65

$^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

1.79–1.83 (2H, m), 2.32 (3H, s), 2.71–2.80 (1H, m), 3.34–3.36 (2H, m), 3.46 (3H, s), 3.77–3.90 (4H, m), 4.15–4.17 (2H, m), 4.73 (2H, s), 5.31 (1H, t), 6.69 (1H, d), 7.19–7.36 (3H, m), 7.65–7.69 (1H, m), 8.29 (1H, d)

20

Referential Example 66

$^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

1.78–1.83 (2H, m), 2.42 (1H, t), 3.32–3.38 (2H, m), 3.86–3.90 (2H, m), 3.96 (3H, s), 4.43 (2H, q), 4.78 (2H, s), 5.26 (1H, t), 6.75 (1H, d), 7.19–7.37 (3H, m), 7.65–7.68 (1H, m), 8.23 (1H, d)

25



## Referential Example 67

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

1.80-1.84 (2H, m), 2.31 (3H, s), 2.35-2.40 (1H, m), 3.35-3.38 (2H, m),  
 3.89-4.05 (4H, m), 3.96 (2H, q), 4.17-4.21 (2H, m), 4.74 (2H, s), 5  
 5 .27 (1H, t), 6.69 (1H, d), 7.21-7.38 (3H, m), 7.60-7.68 (1H, m), 8.31  
 (1H, d)

## Referential Example 68

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

1.78-1.83 (2H, m), 2.49 (1H, t), 3.34-3.36 (2H, m), 3.88-4.06 (6H, m)  
 10 ), 3.97 (3H, s), 4.21-4.25 (2H, m), 4.76 (2H, s), 5.32 (1H, t), 6.77 (1  
 H, d), 7.19-7.35 (3H, m), 7.60-7.70 (1H, m), 8.19 (1H, d)

## Referential Example 69

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

1.80-1.84 (2H, m), 2.10-2.15 (2H, m), 2.29 (3H, s), 2.50-2.57 (1H, m)  
 15 ), 3.35-3.40 (2H, m), 3.78-3.91 (6H, m), 4.10-4.14 (2H, m), 4.73 (2H  
 , s), 5.30 (1H, t), 6.70 (1H, d), 7.20-7.38 (3H, m), 7.66-7.69 (1H, m)  
 , 8.30 (1H, d)

## Referential Example 70

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

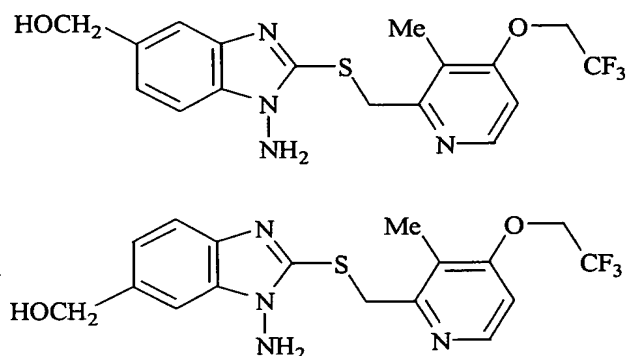
20 1.17 (3H, d), 2.04-2.13 (2H, m), 2.29 (3H, s), 2.91 (1H, d), 3.02 (1H,  
 dq), 3.33 (1H, dq), 3.36 (3H, s), 3.54-3.59 (2H, m), 3.82-3.96 (1H, m)  
 ), 4.08-4.14 (2H, m), 4.76 (2H, s), 5.25 (1H, t), 6.70 (1H, d), 7.21-7  
 .26 (2H, m), 7.35-7.38 (1H, m), 7.66-7.69 (1H, m), 8.29 (1H, d)

## Referential Example 71

25

Synthesis of

1-amino-5-hydroxymethyl-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole and  
 1-amino-6-hydroxymethyl-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole



5

#### Step 1

Synthesis of 5-hydroxymethyl-2-mercaptobenzimidazole

Lithium aluminum hydride (2.1 g) was suspended in anhydrous tetrahydrofuran (100 mL), followed by the addition of 2-mercapto-5-methoxycarbonylbenzimidazole (4.8 g) under an argon atmosphere at 10°C. The resulting mixture was stirred at room temperature for 1 hour. Water was added to the reaction mixture, and the mixture was stirred for 10 minutes. The thus-obtained mixture was filtered through celite, and the filtrate was concentrated under reduced pressure. 1N Hydrochloric acid was added to the residue to adjust its pH to 4. The precipitated crystals were collected by filtration and then dried to afford the title compound (2.85 g).

15

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ:

4.52 (1H, t), 4.64 (2H, d), 7.11 (2H, s), 7.22 (1H, s), 7.53 (1H, s), 12

20

.20 (1H, bs)

## Step 2

### Synthesis of

5-hydroxymethyl-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyr  
5 idin-2-yl]methylthio]-1H-benzimidazole

5-Hydroxymethyl-2-mercaptobenzimidazole (2.8 g) was  
suspended in methanol (40 mL), followed by the addition of  
2-chloromethyl-3-methyl-4-(2,2,2-trifluoroethoxy)pyridine  
hydrochloride (4.3 g) and sodium hydroxide (1.4 g). The  
10 resulting mixture was stirred at 50°C for 1 hour. Water was  
added to the reaction mixture, and extraction was conducted  
with ethyl acetate. The organic layer was successively washed  
with a saturated aqueous solution of sodium bicarbonate, water  
and brine, and then dried over anhydrous sodium sulfate. The  
15 solvent was distilled off under reduced pressure. The  
resultant crystals were washed with isopropyl ether, and then  
dried to afford the title compound (5.8 g).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

2.33 (3H, s), 3.82-4.10 (1H, m), 4.48 (2H, q), 4.58 (2H, s), 4.74 (2H,  
20 d), 6.78 (1H, d), 7.20-7.60 (3H, m), 8.39 (1H, d), 12.45 (1H, bs)

Melting point: 153-155°C

## Step 3

### Synthesis of

1-(N-tert-butyloxycarbonylamino)-5-hydroxymethyl-2-[[4-(2  
25 ,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]ben

zimidazole and

1-(N-tert-butyloxycarbonylamino)-6-hydroxymethyl-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole

5            5-Hydroxymethyl-2-[[4-(2,2,2-trifluoroethoxy-3-methylpyridin-2-yl)methylthio]-1H-benzimidazole (3.4 g) was dissolved in N,N-dimethylformamide (20 mL). Under ice cooling, potassium carbonate (1.28 g) and N-tert-butoxycarbonyl-3-(4-cyanophenyl)oxaziridine (2.2 g),  
10 which had been obtained by a known process (J. Org. Chem., **58**, 4791 (1993); Tetrahedronlett., **36**, 1439 (1995)), were added. The resulting mixture was stirred at the same temperature for 1 hour. Water was added to the reaction mixture, and extraction was conducted with ethyl acetate. The organic layer was  
15 successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure. The residue was purified by chromatography on a silica gel column (silica gel: "NH-DM1020" (product of FUJI SILYSIA CHEMICAL LTD.), hexane:ethyl acetate = 1:1) to  
20 afford the title compound (5.8 g; a 1:1 mixture of the 5-hydroxymethyl isomer and the 6-hydroxymethyl isomer).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.47 (9H, bs), 2.33 (3H, s), 2.34-2.60 (1H, m), 4.39 (2H, q), 4.65 (1H, bs), 4.69 (2H, s), 4.77 (1H, bs), 6.65 (1H, d), 7.13-7.53 (3H, m), 8.32 (1H, d), 8.50 (1H, bs)

25

## Step 4

## Synthesis of

1-amino-5-hydroxymethyl-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole and

5 1-amino-6-hydroxymethyl-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole

The mixture (3.5 g) of

1-(N-tert-butyloxycarbonylamino)-5-hydroxymethyl-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole and

1-(N-tert-butyloxycarbonylamino)-6-hydroxymethyl-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole, which had been obtained in Step 3, was dissolved in a mixed solvent of ethanol (12 mL) and dioxane (12 mL), followed by the addition of a 4N solution of hydrochloric acid in dioxane (24 mL). The resulting mixture was stirred at 50°C for 2 hours. The reaction mixture was concentrated under reduced pressure, a saturated aqueous solution of sodium bicarbonate was added to the residue, and extraction was conducted with ethyl acetate. The organic layer was successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure. The residue was purified by chromatography on a silica gel column (silica gel: "NH-DM1020" (product of FUJI SILYSIA CHEMICAL LTD.), chloroform:methanol = 10:1).

Recrystallization was then conducted from a mixed solvent of hexane and ethyl acetate to afford the title compound (1.92 g; a 1:1 mixture of the 5-hydroxymethyl isomer and the 6-hydroxymethyl isomer).

5  $^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

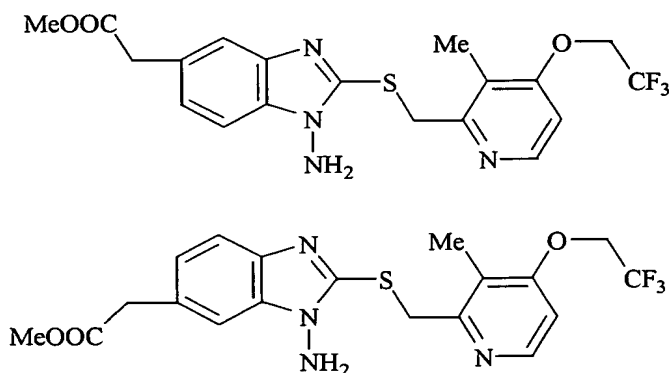
2.27 (3H, s), 4.56 (1H, d), 4.60 (1H, d), 4.67 (2H, s), 4.90 (2H, q), 5.10 (0.5H, t), 5.20 (0.5H, t), 5.98 (2H, s), 7.06–7.45 (3H, m), 7.09 (1H, d), 8.31 (1H, d)

IR (KBr,  $\text{cm}^{-1}$ ): 3300, 1578, 1439, 1309, 1255, 1170, 1109, 1018

10 MS (EI,  $\text{M}^+$ ): 398

The following compounds were then obtained choosing by raw materials as needed and conducting a similar procedure as in Referential Example 71.

Referential Example 72

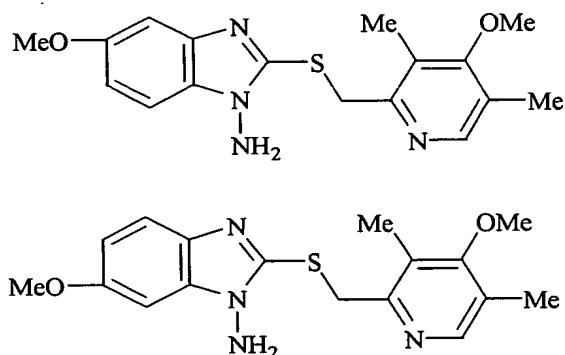


15

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.35 (3H, s), 3.65 (1.5H, s), 3.67 (1.5H, s), 3.74 (1H, s), 3.77 (1H, s), 4.39 (2H, q), 4.72 (2H, s), 4.79 (2H, s), 6.65 (1H, d), 7.10–7.32 (2H, m), 7.55–7.60 (1H, m), 8.34 (1H, d)

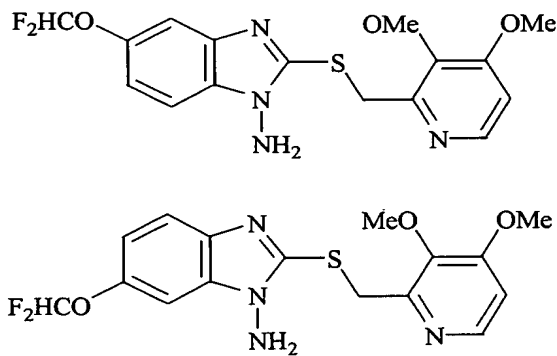
20 Referential Example 73



$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

2.21 (3H, s), 2.29 (1.5H, s), 2.30 (1.5H, s), 3.73 (1.5H, s), 3.74 (1.5H, s), 3.77 (1.5H, s), 3.79 (1.5H, s), 4.59 (1H, s), 4.62 (1H, s), 5.91 (1H, s), 5.93 (1H, s), 6.72–6.93 (1.5H, m), 7.07–7.40 (1.5H, m), 8.18 (1H, s)

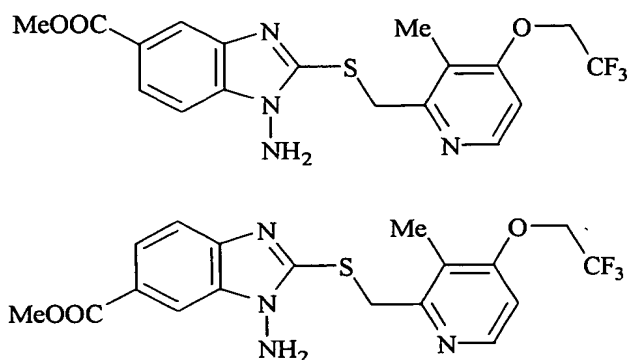
Referential Example 74



$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

3.91 (3H, s), 3.92 (3H, s), 4.73 (1H, s), 4.75 (1H, s), 4.79 (1H, s), 4.82 (1H, s), 6.49 (0.5H, t), 6.52 (0.5H, t), 6.79 (1H, d), 6.99 (0.5H, dd), 7.04 (0.5H, dd), 7.18 (0.5H, d), 7.33 (0.5H, d), 7.42 (0.5H, d), 7.58 (0.5H, d), 8.19 (1H, d)

Referential Example 75

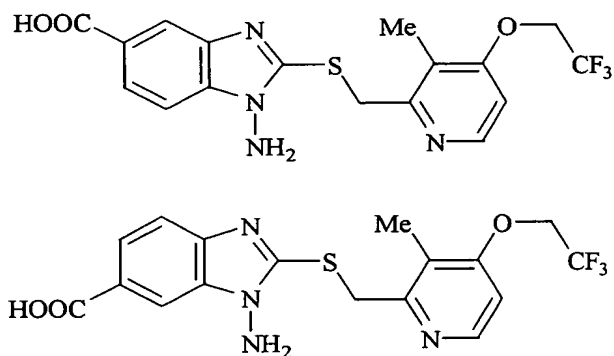


$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.37 (3H, s), 3.94 (1.5H, s), 3.95 (1.5H, s), 4.40 (2H, q), 4.75 (1H, s),  
 4.76 (1H, s), 4.79 (1H, s), 4.81 (1H, s), 6.66 (1H, d), 7.39 (0.5H, d)  
 5 ) , 7.64 (0.5H, d), 7.93–8.00 (1H, m), 8.09 (0.5H, d), 8.34–8.37 (1.5  
 H, m)

IR (KBr,  $\text{cm}^{-1}$ ): 3352, 1707, 1579, 1429, 1304, 1170, 1111, 983

Referential Example 76



10  $^1\text{H-NMR}$  ( $\text{DMSO}-d_6$ )  $\delta$ :

2.28 (3H, s), 4.71 (2H, s), 4.90 (2H, q), 6.13 (1H, s), 6.15 (1H, s), 7.  
 10 (1H, d), 7.43 (0.5H, d), 7.55 (0.5H, d), 7.77 (0.5H, dd), 7.82 (0.5  
 H, dd), 8.03 (0.5H, d), 8.06 (0.5H, d), 8.32 (1H, d), 12.70 (1H, bs)

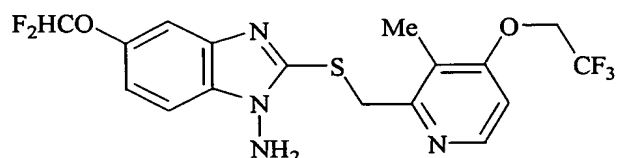
IR (KBr,  $\text{cm}^{-1}$ ) : 3300, 1684, 1581, 1431, 1257, 1169, 1113, 974

15 Referential Example 77



# Synthesis of

1-amino-5-difluoromethoxy-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole



## 5 Step 1

### Synthesis of

5-difluoromethoxy-2-hydrazinonitrobenzene

2-Amino-5-fluoromethoxynitrobenzene (2.9 g) was suspended in conc. hydrochloric acid (30 mL), followed by the dropwise addition at -5°C of an aqueous solution of sodium nitrite (1.03 g) in water (30 mL). The resulting mixture was stirred at the same temperature for 1 hour. A solution of tin dichloride dihydrate (6.6 g) in conc. hydrochloric acid (18 mL) was then added, followed by stirring at the same temperature for 2 hours. The reaction mixture was poured into ice water, the water layer was washed with chloroform, and subsequent to neutralization with sodium carbonate, extraction was conducted with ethyl acetate. The organic layer was successively washed with water and brine and dried over anhydrous sodium sulfate, and subsequently, the solvent was distilled off to afford the title compound (1.6 g).

## Step 2

### Synthesis of

## 2-(2-acetylhydrazino)-5-difluoromethoxynitrobenzene

5-Difluoromethoxy-2-hydrazinonitrobenzene (1.6 g) was dissolved in chloroform (15 mL), followed by the addition of acetic anhydride (5 mL) and pyridine (0.1 mL). The resulting mixture was stirred at room temperature for 2 hours. The reaction mixture was concentrated under reduced pressure, a saturated aqueous solution of sodium bicarbonate was added to the residue to alkalize the same, and extraction was conducted with ethyl acetate. The organic layer was successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure. The residue was purified by chromatography on a silica gel column (silica gel: "NH-DM1020" (product of FUJISILYSIA CHEMICAL LTD.), ethyl acetate) to afford the title compound (1.3 g).

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

3.32 (3H, s), 7.14 (1H, d), 7.19 (1H, t), 7.48 (1H, dd), 7.87 (1H, d), 9.22 (1H, s), 10.14 (1H, s)

### Step 3

Synthesis of

1-acetylamino-5-difluoromethoxy-2-mercaptobenzimidazole

2-(2-Acetylhydrazino)-5-difluoromethoxynitrobenzene (1.6 g) was dissolved in tetrahydrofuran (20 mL), followed by the addition of 10% palladium-charcoal (160 mg). The resulting mixture was stirred under a hydrogen atmosphere at

room temperature for 2.5 hours. The reaction mixture was filtered through celite and then concentrated under reduced pressure. The reaction mixture was added to a mixture which had been obtained by combining ethanol (10 mL), water (10 mL),  
5 carbon disulfide (5 mL) and potassium hydroxide (444 mg) and then stirring them at room temperature for 30 minutes. The resulting mixture was heated under reflux for 3 hours. 1N Hydrochloric acid was added to the reaction mixture to acidify the same, and then, extraction was conducted with ethyl acetate.  
10 The organic layer was successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the resultant crystals were recrystallized from a mixed solvent of isopropyl ether and hexane to afford the title compound (1.6 g).

15  $^1\text{H-NMR}$  (DMSO- $\text{d}_6$ )  $\delta$ :

3.30 (3H, s), 6.99–7.16 (3H, m), 7.20 (1H, t), 11.19 (1H, s), 13.10 (1H, s)

#### Step 4

##### Synthesis of

20 1-amino-5-difluoromethoxy-2-mercaptobenzimidazole monohydrochloride

1-Acetylamino-5-difluoromethoxy-2-mercaptobenzimidazole (1.53 g) was dissolved in ethanol (20 mL), followed by the addition of conc. hydrochloric acid (4 mL) and water (20  
25 mL). The resulting mixture was heated under reflux for 4 hours.

The reaction mixture was concentrated under reduced pressure. The concentrate was subjected along with ethanol to azeotropic distillation. The resultant crystals were washed with isopropyl ether, and then dried to afford the title compound (1.06 g).

Step 5

Synthesis of

1-amino-5-difluoromethoxy-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole

10        1-Amino-5-difluoromethoxy-2-mercaptobenzimidazole monohydrochloride (800 mg) was suspended in ethanol (20 mL), followed by the addition of sodium hydroxide (418 mg). The resulting mixture was stirred at 50°C for 5 minutes, 2-chloromethyl-3-methyl-4-(2,2,2-trifluoroethoxy)pyridine hydrochloride (995 mg) was added, and the resulting mixture was stirred at the same temperature for 1.5 hours. Water was added to the reaction mixture, and extraction was conducted with ethyl acetate. The organic layer was successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure. The residue was purified by chromatography on a silica gel column (silica gel: "NH-DM1020" (product of FUJI SILYSIA CHEMICAL LTD.), chloroform:methanol = 10:1). Recrystallization was then conducted from a mixed solvent of n-hexane and ethyl acetate to afford the title compound (1.26

g) .

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

2.27 (3H, s) , 4.68 (2H, s) , 4.90 (2H, q) , 6.60 (2H, s) , 7.02 (1H, dd) , 7.09 (1H, d) , 7.15 (1H, t) , 7.33 (1H, d) , 7.37 (1H, d) , 8.32 (1H, d)

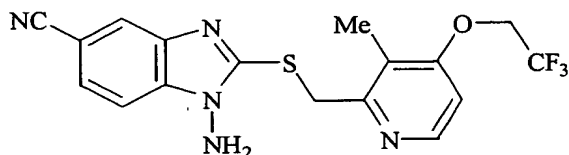
5 IR (KBr,  $\text{cm}^{-1}$ ) : 1578, 1402, 1379, 1259, 1184, 1113, 1047

MS (FAB,  $\text{MH}^+$ ) : 435

Melting point: 179-180°C

The following compounds were then obtained by choosing raw materials as needed and conducting a similar procedure as in Referential Example 77.

Referential Example 78

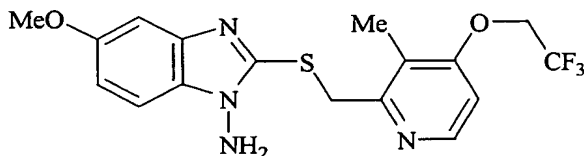


$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

2.27 (3H, s) , 4.71 (2H, s) , 4.90 (2H, q) , 6.19 (2H, bs) , 7.10 (1H, d) , 7.52 (1H, d) , 7.59 (1H, dd) , 8.03 (1H, d) , 8.32 (1H, d)

IR (KBr,  $\text{cm}^{-1}$ ) : 3332, 2224, 1583

Referential Example 79



$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

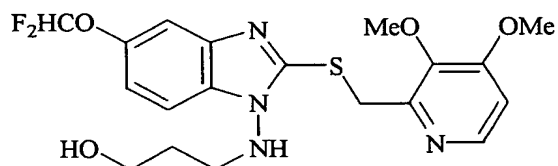
20 2.26 (3H, s) , 3.77 (3H, s) , 4.66 (2H, s) , 4.89 (2H, q) , 5.94 (2H, s) , 6.79 (1H, dd) , 7.08 (1H, d) , 7.09 (1H, d) , 7.24 (1H, d) , 8.31 (1H, d)

IR (KBr,  $\text{cm}^{-1}$ ) : 3312, 3134, 1649, 1620, 1581

MS(EI,  $M^+$ ): 396

Melting point: 178-180°C

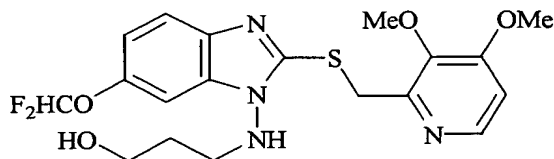
Referential Example 80



5  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.75-1.80 (2H, m), 3.28-3.35 (3H, m), 3.83-3.87 (2H, m), 3.91 (6H, s), 4.73 (2H, s), 5.44 (1H, t), 6.48 (1H, t), 6.78 (1H, d), 6.95 (1H, dd), 7.27 (1H, d), 7.39 (1H, d), 8.18 (1H, d)

Referential Example 81



10

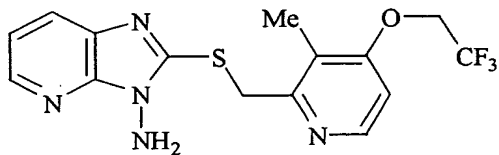
$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.78-1.86 (2H, m), 2.43 (1H, t), 3.26-3.36 (2H, m), 3.83-3.91 (2H, m), 3.91 (6H, s), 4.73 (2H, s), 5.39 (1H, t), 6.52 (1H, t), 6.80 (1H, d), 6.99 (1H, dd), 7.16 (1H, d), 7.60 (1H, d), 8.21 (1H, d)

15 Referential Example 82

Synthesis of

1-amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]pyrido(2,3-d)imidazole



20 Step 1

### Synthesis of

#### 2-(2-tert-butyloxycarbonylhydrazino)-3-nitropyridine

To a suspension of 2-chloro-3-nitropyridine (5.0 g) in 95% ethanol (40 mL), a solution of hydrazine monohydrate (4.8 g) in 95% ethanol (10 mL) was added dropwise under ice cooling. The resulting mixture was stirred at 25 to 30°C for 1 hour. Isopropyl ether was added to the reaction mixture, and the precipitated crystals were collected by filtration and dried to yield 2-hydrazino-3-nitropyridine. It was dissolved in 1,4-dioxane, followed by the addition of di(tert-butyl) dicarbonate (17.6 g), water (10 mL) and potassium carbonate (11.2 g). The resulting mixture was stirred at room temperature for 12 hours. Water was added to the reaction mixture, and extraction was conducted with ethyl acetate. The organic layer was successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the resultant crystals were recrystallized from isopropyl ether to afford the title compound (5.1 g).

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ:

1.43 (9H, s), 6.95 (1H, dd), 8.47 (1H, dd), 8.50-8.53 (1H, m), 9.05 (1H, s), 9.57 (1H, s)

#### Step 2

### Synthesis of

1-(N-tert-butyloxycarbonylamino)-2-mercaptopyrido(2,3-d)

midazole

2-(2-tert-Butyloxycarbonylhydrazino)-3-nitropyridine (3.3 g) was dissolved in a mixed solvent of ethanol (30 mL) and tetrahydrofuran (5 mL), followed by the addition of 10% palladium-charcoal (50% water content; 660 mg). The resulting mixture was stirred under a hydrogen atmosphere at room temperature for 3 hours. The reaction mixture was filtered through celite, and the filtrate was concentrated under reduced pressure. The reaction mixture was added to a mixture which had been obtained by combining ethanol (10 mL), water (20 mL), carbon disulfide (10 mL) and potassium hydroxide (900 mg) and then stirring them at room temperature for 30 minutes. The resulting mixture was heated under reflux for 2 hours. Acetic acid was added to the reaction mixture, and then, extraction was conducted with ethyl acetate. The organic layer was successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure, and the residue was added to isopropyl ether to crystallize the same. The resultant crystals were collected by filtration and then dried to afford the title compound (2.9 g).

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.54 (9H, s), 7.11 (1H, dd), 7.43 (1H, dd), 8.19 (1H, dd), 8.37 (1H, s), 12.76 (1H, s)

Step 3



## Synthesis of

1-amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]pyrido(2,3-d)imidazole

The title compound was obtained by conducting a similar procedure as in Step 3 of Referential Example 1 and then repeating the procedure of Step 4.

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

2.27 (3H, s), 4.70 (2H, s), 4.91 (2H, q), 6.02 (2H, s), 7.10 (1H, d), 7.21 (1H, dd), 7.91 (1H, dd), 8.22 (1H, dd), 8.33 (1H, d)

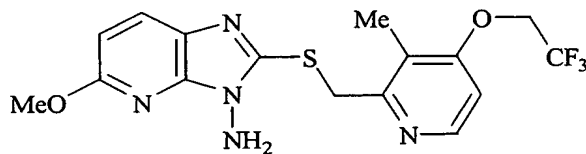
IR (KBr,  $\text{cm}^{-1}$ ): 1579, 1456, 1390, 1259, 1147, 1113

MS (FAB,  $\text{MH}^+$ ): 370

Melting point: 194-195°C

The following compounds were then obtained by choosing raw materials as needed and conducting a similar procedure as in Referential Example 82.

## Referential Example 83



$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

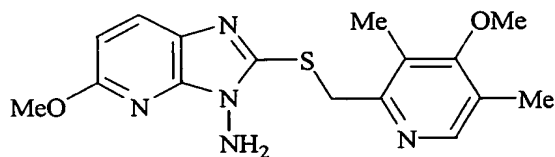
2.25 (3H, s), 3.92 (3H, s), 4.64 (2H, s), 4.90 (2H, q), 5.93 (2H, s), 6.62 (1H, d), 7.09 (1H, d), 7.84 (1H, d), 8.32 (1H, d)

IR (KBr,  $\text{cm}^{-1}$ ): 1593, 1448, 1373, 1255, 1161, 1101, 1032

MS (FAB,  $\text{MH}^+$ ): 400

Melting point: 192-194°C

## Referential Example 84

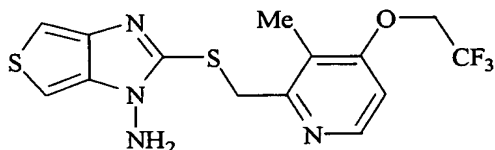
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

2.24 (3H, s), 2.35 (3H, s), 3.39 (3H, s), 3.76 (3H, s), 4.68 (2H, s), 4.  
 5 78 (2H, s), 6.68 (2H, s), 4.78 (2H, s), 6.68 (1H, d), 7.79 (1H, d), 8.20  
 (1H, s)

## Referential Example 85

Synthesis of

1-amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl  
 10 1]methylthio]thieno(3,4-d)imidazole



## Step 1

Synthesis of 2,5-dibromo-3,4-dinitrothiophene

2,5-Dibromothiophene (38.0 g) was added dropwise at 0°C  
 15 to conc. sulfuric acid (240 mL), followed by the dropwise  
 addition of fuming nitric acid (50 mL). The resulting mixture  
 was stirred at the same temperature for 2 hours. The reaction  
 mixture as poured into ice water. The precipitated crystals  
 were collected by filtration, and was then recrystallized from  
 20 methanol to afford the title compound (20.3 g).

## Step 2

Synthesis of 2-mercaptothieno(3,4-d)imidazole

2,5-Dibromo-3,4-dinitrothiophene (20.2 g) was added to conc. hydrochloric acid (300 mL), followed by the addition of metal tin (40 g) at 20°C. The resulting mixture was stirred at room temperature for 12 hours. The reaction mixture was  
5 filtered, and the filtrate was concentrated under reduced pressure. The precipitated crystals were collected by filtration and then washed with diethyl ether. The crystals were suspended in ethyl acetate, followed by the addition of a 25% aqueous solution of sodium hydroxide. The resulting  
10 mixture was filtered through celite, and the filtrate was extracted with ethyl acetate. The organic layer was washed with brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off to yield 3,4-diaminothiophene (3.9 g). It was added to a mixture which had been obtained by  
15 combining ethanol (84 mL), water (84 mL), carbon disulfide (15 mL) and potassium hydroxide (2.4 g) and then stirring them at room temperature for 30 minutes. The resulting mixture was stirred at 60°C for 3 hours. Acetic acid and water were added to the reaction mixture, and then, extraction was  
20 conducted with ethyl acetate. The organic layer was successively washed with water and brine, and then dried over anhydrous magnesium sulfate. The solvent was distilled off under reduced pressure. The resultant crystals were washed with a mixed solvent of ethanol and chloroform, collected by  
25 filtration, and then dried to afford the title compound (2.0

g) .

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ : 6.70 (2H, s) , 12.0 (2H, s)

Step 3

Synthesis of

5 1-amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]thieno(3,4-d)imidazole

The title compound was obtained by conducting a similar procedure as in Step 3 of Referential Example 1 and then repeating the procedure of Step 4 of Referential Example 1.

10  $^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

2.25 (3H, s) , 4.59 (2H, s) , 4.91 (2H, q) , 5.82 (2H, s) , 6.67 (1H, d) , 7.01 (1H, d) , 7.09 (1H, d) , 8.32 (1H, d)

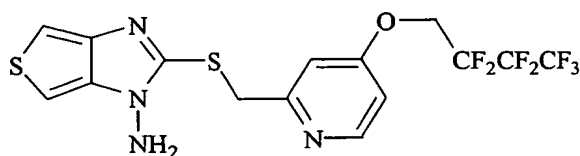
IR (KBr,  $\text{cm}^{-1}$ ) : 3324, 3065, 1579, 1458, 1257, 1115

MS (FAB,  $\text{MH}^+$ ) : 375

15 Melting point: 163-166°C (decomposed)

The following compounds were then obtained by choosing raw materials as needed and conducting a procedure as in Referential Example 85.

Referential Example 86



20

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

4.50 (2H, s) , 4.99 (2H, t) , 5.82 (2H, s) , 6.67 (1H, d) , 6.99 (1H, d) , 7.05 (1H, dd) , 7.28 (1H, d) , 8.42 (1H, d)

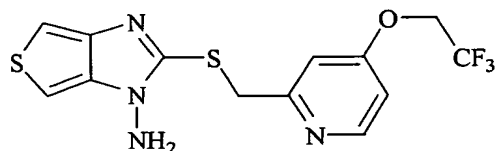
IR (KBr,  $\text{cm}^{-1}$ ) :

3071, 1595, 1437, 1313, 1252, 1124, 960, 920, 882, 762, 730, 656

MS (FAB,  $\text{MH}^+$ ) : 461

Melting point: 152-154°C (decomposed)

5 Referential Example 87



$^1\text{H}$ -NMR ( $\text{DMSO}-d_6$ )  $\delta$ :

4.51 (2H, s), 4.97 (2H, t), 5.80 (2H, s), 6.69 (1H, d), 7.01 (1H, d), 7.08 (1H, dd), 7.31 (1H, d), 8.44 (1H, d)

10 IR (KBr,  $\text{cm}^{-1}$ ) :

3333, 1599, 1437, 1329, 1309, 1215, 1113, 958, 862, 806, 746, 679, 572

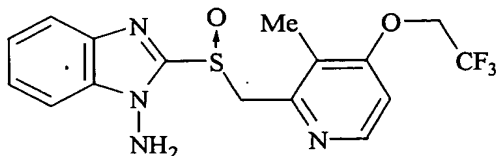
MS (FAB,  $\text{MH}^+$ ) : 361

Melting point: 121-122°C (decomposed)

15 Example 1

Synthesis of

1-amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole



20 1-Amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole (33.9 g) was suspended in methylene chloride (400 mL), followed by the dropwise addition

at -20°C of a solution of 80% m-chloroperbenzoic acid (19.9 g) in methylene chloride (300 mL). The resulting mixture was stirred at the same temperature for 1 hour. To the reaction mixture, an aqueous solution (200 mL) with sodium sulfite (15.6 g) dissolved therein was added dropwise. The temperature of the resulting mixture was allowed to rise to room temperature, followed by the addition of a saturated aqueous solution of sodium bicarbonate. The thus-obtained mixture was stirred for 10 minutes, and then extracted with chloroform. The organic layer was successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure. The resultant crystals were washed with isopropyl ether, and then recrystallized from a mixed solvent of isopropyl ether and acetonitrile to afford the title compound (23.3 g).

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.32 (3H, s), 4.35 (2H, q), 4.94 (1H, d), 5.07 (1H, d), 5.31 (2H, bs), 6.58 (1H, d), 7.27-7.42 (2H, m), 7.54 (1H, d), 7.74 (1H, d), 8.14 (1H, d)

IR (KBr,  $\text{cm}^{-1}$ ): 3323, 1587, 1267, 1155, 1043

MS (FAB,  $\text{MH}^+$ ): 385

Melting point: 167-168°C

In addition, optical isomers of the title compounds were obtained by the following procedure:

1-Amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyrid

in-2-yl)methylthio]benzimidazole (8.4 g) was dissolved in ethyl acetate (80 mL), followed by the addition of (+)-diethyl tartrate (4.7 g), tetraisopropyl titanate (3.24 g) and water (41  $\mu$ L). The resulting mixture was stirred at 50°C for 1.5  
5 hours. The temperature of the thus-obtained mixture was allowed to cool at room temperature, N,N-diisopropylethylamine (2.0 mL) and 80% cumene hydroxyperoxide (4.34 g) were added, and the resulting mixture was stirred at room temperature for 1 hour. A saturated aqueous  
10 solution of sodium hydrogencarbonate was added to the reaction mixture, followed by stirring for 10 minutes. The thus-obtained mixture was filtered through celite, and the filtrate was extracted with methylene chloride. The organic layer was successively washed with water and brine, and then  
15 dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure. The residue was purified by chromatography on a silica gel column (silica gel chloroform:methanol = 20:1) to afford  
(+)-1-amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin  
20 -2-yl)methylsulfinyl]benzimidazole (8.43 g). On the other hand,  
(-)-1-amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin  
-2-yl)methylsulfinyl]benzimidazole was obtained by repeating  
the above-described procedure except that (-)-diethyl  
25 tartrate was used in lieu of (+)-diethyl tartrate.

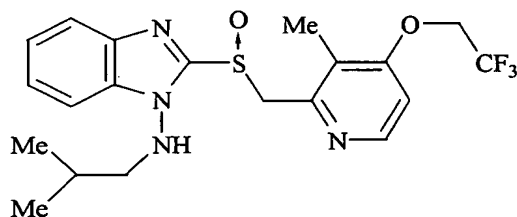
(+)-1-Amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylsulfinyl]benzimidazole:  $[\alpha]_D = +103$  ( $c=0.51$ ,  $\text{CHCl}_3$ ); MS ( $\text{EI}, \text{M}^+$ ): 384; Melting point: 111-113°C

5            (-)-1-Amino-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylsulfinyl]benzimidazole:  $[\alpha]_D = -101$  ( $c=0.51$ ,  $\text{CHCl}_3$ ); MS ( $\text{EI}, \text{M}^+$ ): 384; Melting point: 111-113°C

Example 2

#### Synthesis of

10    1-[N-(2-methylpropyl)amino]-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylsulfinyl]benzimidazole



1-[N-(2-Methylpropyl)amino]-2-[[4-(2,2,2-trifluoroethoxy)-3-methylpyridin-2-yl]methylthio]benzimidazole (400 mg) was dissolved in methylene chloride (5 mL), followed by the dropwise addition at -20°C of a solution of 80% m-chloroperbenzoic acid (163 mg) in methylene chloride (5 mL). The resulting mixture was stirred at the same temperature for 1 hour. A saturated aqueous solution of sodium bicarbonate was added to the reaction mixture, the temperature of the thus-prepared mixture was allowed to rise to room temperature, and then, extraction was conducted with chloroform. The

20



organic layer was successively washed with water and brine, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure. The residue was purified by chromatography on a silica gel column (silica gel:  
5 "NH-DM1020" (product of FUJI SILYSIA CHEMICAL LTD.), hexane:ethyl acetate = 1:1). Recrystallization was then conducted from a mixed solvent of hexane and ethyl acetate to afford the title compound (304 mg).

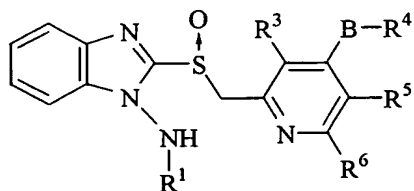
$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

10 1.06 (6H, dd), 1.87-1.92 (1H, m), 2.32 (3H, s), 3.11-3.17 (2H, m), 4.36 (2H, q), 4.95 (1H, d), 5.09 (1H, d), 5.59 (1H, t), 6.61 (1H, d), 7.28-7.41 (3H, m), 7.78-7.81 (1H, m), 8.23 (1H, d)

Melting point: 129-131°C

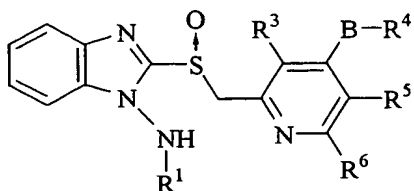
Procedures were conducted in a similar manner as in  
15 Examples 1 and 2 to obtain the following compounds.

Table 5



Ex.	R <sup>1</sup>	R <sup>3</sup>	R <sup>4</sup>	R <sup>5</sup>	R <sup>6</sup>	B
3	H	CH <sub>3</sub>	CH <sub>3</sub>	H	H	O
4	H	H	CH <sub>3</sub>	CH <sub>3</sub>	H	O
5	H	H	CF <sub>3</sub> CH <sub>2</sub> -	CH <sub>3</sub>	H	O
6	H	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>	H	O
7	H	H	CH <sub>3</sub>	H	CH <sub>3</sub>	O
8	H	H	CF <sub>3</sub> CH <sub>2</sub> -	H	CH <sub>3</sub>	O
9	H	H	CH <sub>3</sub>	H	H	O
10	H	H	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
11	H	CH <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> -	H	H	O
12	H	CH <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> CH <sub>2</sub> -	H	H	O
13	H	CH <sub>3</sub>	(CH <sub>3</sub> ) <sub>2</sub> CH-	H	H	O
14	H	CH <sub>3</sub>	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
15	H	CH <sub>3</sub>	(CH <sub>3</sub> ) <sub>2</sub> CHCH <sub>2</sub> -	H	H	O
16	H	CH <sub>3</sub>	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>5</sub> -	H	H	O
17	H	CH <sub>3</sub>	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>7</sub> -	H	H	O
18	H	CH <sub>3</sub>	C <sub>3</sub> F <sub>7</sub> CH <sub>2</sub> -	H	H	O
19	H	H	C <sub>3</sub> F <sub>7</sub> CH <sub>2</sub> -	H	H	O
20	H	CH <sub>3</sub>	Geranyl	H	H	O
21	H	CH <sub>3</sub>	CH <sub>3</sub> O(CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
22	H	CH <sub>3</sub>	HO(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
23	H	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
24	H	CH <sub>3</sub> O	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
25	H	CH <sub>3</sub>	CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
26	H	CH <sub>3</sub> O	CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
27	H	H	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
28	H	H	CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
29	H	H	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	CH <sub>3</sub>	H	O
30	H	H	CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub>	H	O
31	H	CH <sub>3</sub>	CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub>	H	O
32	H	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	CH <sub>3</sub>	H	O
33	H	CH <sub>3</sub> O	CH <sub>3</sub>	H	H	O
34	CH <sub>3</sub> CO-	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
35	(CH <sub>3</sub> ) <sub>3</sub> CCO-	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O

Table 6



Ex.	R <sup>1</sup>	R <sup>3</sup>	R <sup>4</sup>	R <sup>5</sup>	R <sup>6</sup>	B
36	HO(CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
37	HO(CH <sub>2</sub> ) <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
38	CH <sub>3</sub>	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
39	CH <sub>3</sub> CH <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
40	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
41	(CH <sub>3</sub> ) <sub>2</sub> CH-	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
42	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
43	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>5</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
44	CF <sub>3</sub> CH <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
45	C <sub>6</sub> H <sub>5</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
46	CH <sub>3</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
47	CH <sub>3</sub> OCOCH <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
48	(CH <sub>3</sub> ) <sub>2</sub> N(CH <sub>2</sub> ) <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
49	C <sub>6</sub> H <sub>5</sub> CH <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
50	C <sub>6</sub> H <sub>5</sub> (CH <sub>2</sub> ) <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
51	C <sub>6</sub> H <sub>5</sub> CH(OH)CH <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
52	(p-OH)C <sub>6</sub> H <sub>5</sub> CH <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
53	HO(CH <sub>2</sub> ) <sub>4</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
54	HO(CH <sub>2</sub> ) <sub>5</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
55	CH <sub>3</sub> CH(OH)CH <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
56	HO(CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub> O	CH <sub>3</sub>	H	H	O
57	HO(CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub>	CH <sub>3</sub> O(CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
58	HO(CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub>	CH <sub>3</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
59	HO(CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub> O	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O
60	HO(CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
61	HO(CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub> O	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	H	H	O
62	HO(CH <sub>2</sub> ) <sub>3</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> O(CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
63	CH <sub>3</sub> CH(OH)CH <sub>2</sub> -	CH <sub>3</sub>	CH <sub>3</sub> O(CH <sub>2</sub> ) <sub>3</sub> -	H	H	O
64	CH <sub>2</sub> =CHCH <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H	H	O

## Example 3

5 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

2.34 (3H, s), 3.82 (3H, s), 4.89 (1H, d), 5.06 (1H, d), 5.38 (2H, s), 6.

62 (1H, d), 7.25-7.41 (2H, m), 7.52-7.56 (1H, m), 7.71-7.75 (1H, m),  
8.09 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3200, 1578, 1435, 1300, 1100, 1049;  
MS (FAB,  $\text{MH}^+$ ): 317; Melting point: 172-173°C

#### Example 4

5  $^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :  
2.09 (3H, s), 3.70 (3H, s), 4.75 (1H, d), 4.85 (1H, d), 5.10 (2H, s), 6.  
69 (1H, s), 7.29-7.52 (3H, m), 7.75-7.78 (1H, m), 8.07 (1H, s);  
IR (KBr,  $\text{cm}^{-1}$ ): 3157, 1597, 1458, 1296, 1149, 1039; MS (FAB,  $\text{MH}^+$ ):  
317; Melting point: 146-148°C

#### 10 Example 5

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :  
2.15 (3H, s), 4.16 (2H, q), 4.77 (1H, d), 4.82 (1H, d), 5.08 (2H, s), 6.  
64 (1H, s), 7.30-7.51 (3H, m), 7.75-7.78 (1H, m), 8.15 (1H, s);  
IR (KBr,  $\text{cm}^{-1}$ ): 3169, 1599, 1388, 1170, 1068, 1039; MS (FAB,  $\text{MH}^+$ ):  
15 385; Melting point: 166-168°C

#### Example 6

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :  
2.17 (3H, s), 2.29 (3H, s), 3.69 (3H, s), 4.87 (1H, d), 5.03 (1H, d), 5.  
33 (2H, s), 7.27-7.41 (2H, m), 7.52-7.56 (1H, m), 7.72-7.76 (1H, m),  
20 8.02 (1H, s); IR (KBr,  $\text{cm}^{-1}$ ): 3289, 1633, 1560, 1452, 1076, 1053;  
MS (FAB,  $\text{MH}^+$ ): 331; Melting point: 155-156°C

#### Example 7

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :  
2.19 (3H, s), 3.73 (3H, s), 4.76 (2H, s), 5.18 (2H, s), 6.51 (1H, d), 6.  
25 66 (1H, d), 7.27-7.54 (3H, m), 7.72-7.76 (1H, m); IR (KBr,  $\text{cm}^{-1}$ ):

3198, 1599, 1466, 1334, 1157, 1061; MS (FAB,  $MH^+$ ): 317; Melting point: 130-133°C

Example 8

$^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

5 2.19 (3H, s), 4.24 (2H, q), 4.73 (1H, d), 4.79 (1H, d), 5.17 (2H, s), 6.56 (1H, d), 6.68 (1H, d), 7.28-7.52 (3H, m), 7.71-7.75 (1H, m);

IR (KBr,  $cm^{-1}$ ): 3198, 1597, 1458, 1269, 1165, 1049; MS (FAB,  $MH^+$ ): 385; Melting point: 163-164°C

Example 9

10  $^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

3.74 (3H, s), 4.77 (1H, d), 4.88 (1H, d), 5.12 (2H, s), 6.71 (1H, dd), 6.82 (1H, d), 7.29-7.53 (3H, m), 7.75-7.79 (1H, m), 8.25 (1H, d);

IR (KBr,  $cm^{-1}$ ): 3159, 1595, 1298, 1045, 1028; MS (FAB,  $MH^+$ ): 303; Melting point: 141-143°C

15 Example 10

$^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

4.25 (2H, dq), 4.80 (1H, d), 4.86 (1H, d), 5.14 (2H, s), 6.76 (1H, dd), 6.86 (1H, d), 7.29-7.52 (3H, m), 7.74-7.77 (1H, m), 8.29 (1H, d);

IR (KBr,  $cm^{-1}$ ): 3169, 1595, 1452, 1271, 1178, 1070, 1037;

20 MS (FAB,  $MH^+$ ): 371; Melting point: 126-127°C

Example 11

$^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

1.42 (3H, t), 2.23 (3H, s), 4.02 (2H, q), 4.89 (1H, d), 5.05 (1H, d), 5.40 (2H, s), 6.58 (1H, d), 7.25-7.75 (4H, m), 8.06 (1H, d);

25 IR (KBr,  $cm^{-1}$ ): 1579, 1464, 1300, 1074, 1024; MS (FAB,  $MH^+$ ): 331;

Melting point: 160-161°C

Example 12

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :

1.03 (3H, t), 1.76-1.88 (2H, m), 2.25 (3H, s), 3.91 (2H, t), 4.90 (1H, d), 5.07 (1H, d), 5.38 (2H, s), 6.59 (1H, d), 7.26-7.76 (4H, m), 8.07 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 1581, 1464, 1298, 1082, 1053;

MS (FAB,  $\text{MH}^+$ ): 345; Melting point: 137-138°C

Example 13

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :

1.32 (6H, dd), 2.20 (3H, s), 4.50-4.59 (1H, m), 4.88 (1H, d), 5.05 (1H, d), 5.40 (2H, s), 6.58 (1H, d), 7.25-7.75 (4H, m), 8.05 (1H, d);

IR (KBr,  $\text{cm}^{-1}$ ): 1578, 1464, 1294, 1082, 1049; MS (FAB,  $\text{MH}^+$ ): 345;

Melting point: 155-156°C

Example 14

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :

0.97 (3H, t), 1.41-1.83 (4H, m), 2.24 (3H, s), 3.95 (2H, t), 4.89 (1H, d), 5.07 (1H, d), 5.38 (2H, s), 6.60 (1H, d), 7.29-7.41 (2H, m), 7.53-7.56 (1H, m), 7.73-7.76 (1H, m), 8.06 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

1581, 1458, 1298, 1088, 1037; MS (FAB,  $\text{MH}^+$ ): 359; Melting point: 123-125°C

Example 15

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :

1.02 (6H, d), 2.05-2.15 (1H, m), 2.25 (3H, s), 3.70 (2H, d), 4.89 (1H, d), 5.05 (1H, d), 5.41 (2H, s), 6.58 (1H, d), 7.25-7.75 (4H, m), 8.06 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 1579, 1458, 1298, 1086, 1026; MS (FAB,  $\text{MH}^+$ ):

359; Melting point: 154-156°C

Example 16

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

0.91 (3H, t), 1.30-1.50 (6H, m), 1.76-1.84 (2H, m), 2.24 (3H, s), 3.9  
5 4 (2H, t), 4.89 (1H, d), 5.06 (1H, d), 5.39 (2H, s), 6.59 (1H, d), 7.26-  
7.76 (4H, m), 8.06 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

1581, 1458, 1298, 1088, 1037; MS (FAB,  $\text{MH}^+$ ): 387; Melting point:  
131-132°C

Example 17

10  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

0.89 (3H, t), 1.29-1.47 (10H, m), 1.73-1.84 (2H, m), 2.24 (3H, s), 3.  
94 (2H, t), 4.89 (1H, d), 5.07 (1H, d), 5.38 (2H, s), 6.59 (1H, d), 7.26  
-7.76 (4H, m), 8.06 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

1581, 1468, 1300, 1088, 1037; MS (FAB,  $\text{MH}^+$ ): 415; Melting point:  
15 118-119°C

Example 18

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

2.23 (3H, s), 4.88 (2H, t), 5.00 (2H, t), 6.39 (2H, s), 7.13 (1H, d), 7.  
32 (1H, t), 7.41 (1H, t), 7.61 (1H, d), 7.73 (1H, d), 8.30 (1H, d);

20 IR (KBr,  $\text{cm}^{-1}$ ): 3325, 1581, 1126, 1007; MS (FAB,  $\text{MH}^+$ ): 425; Melting  
point: 195-198°C (decomposed)

Example 19

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

4.33-4.43 (2H, m), 4.81 (1H, d), 4.87 (1H, d), 5.14 (2H, s), 6.77 (1H,  
25 dd), 6.90 (1H, d), 7.29-7.78 (4H, m), 8.29 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

1595, 1317, 1229, 1127, 1055, 1022; MS (FAB,  $MH^+$ ): 471; Melting point: 72-74°C

Example 20

$^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

5 1.60 (3H, s), 1.66 (3H, s), 1.71 (3H, s), 2.05-2.17 (4H, m), 2.24 (3H, s), 4.54 (2H, d), 4.89 (1H, d), 5.07 (1H, d), 5.06-5.09 (1H, m), 5.38 (2H, s), 5.40-5.42 (1H, m), 6.60 (1H, d), 7.26-7.76 (4H, m), 8.06 (1H, d); IR (KBr,  $cm^{-1}$ ): 1578, 1458, 1292, 1080, 1034; MS (FAB,  $MH^+$ ): 439; Melting point: 99-101°C

10 Example 21

$^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

2.05 (2H, t), 2.24 (3H, s), 3.34 (3H, s), 3.53 (2H, t), 4.05 (2H, t), 4.90 (1H, d), 5.06 (1H, d), 5.37 (2H, s), 6.62 (1H, d), 7.27-7.56 (3H, m), 7.72-7.76 (1H, m), 8.07 (1H, d); IR (KBr,  $cm^{-1}$ ): 3316, 1581, 1458, 1296, 1116, 1037; MS (FAB,  $MH^+$ ): 375; Melting point: 131-133°C

Example 22

$^1H$ -NMR ( $DMSO-d_6$ )  $\delta$ :

2.24 (3H, s), 3.73-3.77 (2H, m), 4.07 (2H, t), 4.82 (1H, d), 4.90 (1H, t), 4.94 (1H, d), 6.37 (2H, s), 6.92 (1H, d), 7.30-7.40 (2H, m), 7.59-7.74 (2H, m), 8.19 (1H, d); MS (FAB,  $MH^+$ ): 347; Melting point: 159-160°C (decomposed)

Example 23

$^1H$ -NMR ( $CDCl_3$ )  $\delta$ :

25 2.27 (3H, s), 3.94 (2H, q), 3.98-4.02 (2H, m), 4.12-4.18 (2H, m), 4.9



2 (1H, d), 5.08 (1H, d), 5.36 (2H, s), 6.60 (1H, d), 7.27-7.54 (3H, m),  
7.73-7.79 (1H, m), 8.09 (1H, d); MS (EI,  $M^+$ ): 428; Melting point:  
120-121°C

#### Example 24

5  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :  
3.88-4.02 (4H, m), 3.94 (3H, s), 4.17-4.20 (2H, m), 4.95 (1H, d), 5.0  
2 (1H, d), 5.37 (2H, s), 6.71 (1H, d), 7.29-7.56 (3H, m), 7.71-7.75 (1  
H, m), 8.00 (1H, d); MS (EI,  $M^+$ ): 444

#### Example 25

10  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :  
2.04-2.35 (4H, m), 2.26 (3H, s), 4.02 (2H, t), 4.91 (1H, d), 5.05 (1H,  
d), 5.36 (2H, s), 6.58 (1H, d), 7.29-7.56 (3H, m), 7.72-7.75 (1H, m),  
8.09 (1H, d); MS (EI,  $M^+$ ): 412; Melting point: 146-147°C

#### Example 26

15  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :  
2.05-2.38 (4H, m), 3.93 (3H, s), 4.07 (2H, t), 4.97 (1H, d), 5.03 (1H,  
d), 5.36 (2H, s), 6.69 (1H, d), 7.25-7.57 (3H, m), 7.72-7.75 (1H, m),  
8.01 (1H, d); MS (EI,  $M^+$ ): 428; Melting point: 98-100°C

#### Example 27

20  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :  
3.89 (2H, q), 3.88-3.96 (2H, m), 4.05-4.08 (2H, m), 4.77 (1H, d), 4.8  
5 (1H, d), 5.15 (2H, s), 6.72 (1H, dd), 6.84 (1H, d), 7.26-7.52 (3H, m)  
, 7.74-7.77 (1H, m), 8.23 (1H, d); MS (EI,  $M^+$ ): 414; Melting point:  
108-110°C

25 Example 28

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.96-2.31 (4H, m), 3.88-3.94 (2H, m), 4.77 (1H, d), 4.85 (1H, d), 5.10 (2H, s), 6.69 (1H, dd), 6.78 (1H, d), 7.26-7.53 (3H, m), 7.75-7.79 (1H, m), 8.25 (1H, d); MS (EI, M<sup>+</sup>): 398; Melting point: 141-143°C

5 Example 29

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

2.11 (3H, s), 3.90 (2H, q), 3.93-4.00 (4H, m), 4.74 (1H, d), 4.82 (1H, d), 5.09 (2H, s), 6.66 (1H, s), 7.26-7.50 (3H, m), 7.75-7.78 (1H, m), 8.09 (1H, s); MS (EI, M<sup>+</sup>): 428; Melting point: 137-139°C

10 Example 30

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.95-2.28 (4H, m), 2.10 (3H, s), 3.79-3.87 (2H, m), 4.75 (1H, d), 4.82 (1H, d), 5.06 (2H, s), 6.62 (1H, s), 7.30-7.49 (3H, m), 7.74-7.76 (1H, m), 8.10 (1H, s); MS (EI, M<sup>+</sup>): 412; Melting point: 154-155°C

15 Example 31

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

2.00-2.40 (4H, m), 2.14 (3H, s), 2.26 (3H, s), 3.75 (2H, t), 4.88 (1H, d), 5.00 (1H, d), 5.34 (2H, s), 7.27-7.53 (3H, m), 7.70-7.72 (1H, m), 8.03 (1H, s); MS (EI, M<sup>+</sup>): 426; Melting point: 160-161°C

20 Example 32

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

2.17 (3H, s), 2.29 (3H, s), 3.88-3.98 (6H, m), 4.87 (1H, d), 5.02 (1H, d), 5.33 (2H, s), 7.29-7.55 (3H, m), 7.71-7.75 (1H, m), 8.03 (1H, s); MS (EI, M<sup>+</sup>): 442; Melting point: 123-124°C

25 Example 33

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

3.88 (3H, s), 3.93 (3H, s), 4.96 (1H, d), 5.02 (1H, d), 5.38 (2H, s), 6.74 (1H, d), 7.26–7.42 (2H, m), 7.54–7.57 (1H, m), 7.73–7.76 (1H, m), 8.03 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

5 3250, 1589, 1493, 1309, 1068, 1028, 1001; MS (FAB,  $\text{MH}^+$ ): 333;

Melting point: 188–189°C

#### Example 34

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

1.99 (3H, s), 2.17 (3H, s), 4.67 (1H, d), 4.91 (2H, q), 5.05 (1H, d), 7.10 (1H, d), 7.36–7.52 (3H, m), 7.83 (1H, q), 8.32 (1H, d);

10 IR (KBr,  $\text{cm}^{-1}$ ): 3184, 1678, 1581, 1265, 1169, 1034; MS (FAB,  $\text{MH}^+$ ): 427; Melting point: 176–177°C (decomposed)

#### Example 35

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

15 1.37 (9H, s), 2.24 (3H, s), 4.36 (2H, q), 4.82 (1H, d), 4.97 (1H, d), 6.63 (1H, d), 7.26–7.37 (3H, m), 7.67 (1H, d), 8.29 (1H, d), 9.72 (1H, s); IR (KBr,  $\text{cm}^{-1}$ ): 3192, 1686, 1579, 1477, 1263, 1167, 1049;

MS (FAB,  $\text{MH}^+$ ): 469; Melting point: 117–118°C (decomposed)

#### Example 36

20  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.78–1.94 (2H, m), 2.37 (3H, s), 3.40–3.58 (2H, m), 3.78–3.98 (3H, m), 4.39 (2H, q), 4.95 (1H, d), 5.02 (1H, d), 5.62 (1H, t), 6.65 (1H, d), 7.24–7.55 (3H, m), 7.80–7.83 (1H, m), 8.27 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3339, 3249, 2940, 2874, 1588, 1482, 1458, 1431, 1385, 1318, 1271, 1163, 1111, 1061, 1005, 976, 820, 766, 750; MS (FAB,  $\text{MH}^+$ ): 443;

25

Melting point: 122-125°C

Optical isomers:  $[\alpha]_D$  of the (+) isomer = +101 ( $c=0.53$ ,  $\text{CHCl}_3$ ):

$[\alpha]_D$  of the (-) isomer: = -92 ( $c=0.53$ ,  $\text{CHCl}_3$ )

Example 37

5  $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

2.37 (3H, s), 3.48-3.71 (4H, m), 4.14 (1H, t), 4.37 (2H, d), 5.04 (1H, d), 5.20 (1H, d), 5.72 (1H, t), 6.59 (1H, d), 7.31-7.46 (2H, m), 7.55 (1H, d), 7.79 (1H, d), 8.17 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

3320, 1587, 1477, 1265, 1169, 1111, 1053, 980; MS (FAB,  $\text{MH}^+$ ): 429;

10 Melting point: 133.5-137.5°C

Example 38

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

2.33 (3H, s), 3.10 (3H, d), 4.37 (2H, q), 4.95 (1H, d), 5.02 (1H, d), 5.60 (1H, q), 6.62 (1H, d), 7.30-7.54 (3H, m), 7.79-7.82 (1H, m), 8.24 (

15 1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3200, 1581, 1460, 1269, 1174, 1032;

MS (FAB,  $\text{MH}^+$ ): 399; Melting point: 147-148°C

Example 39

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

1.22 (3H, t), 2.33 (3H, s), 3.38 (2H, q), 4.37 (2H, q), 4.95 (1H, d), 5.

20 09 (1H, d), 6.61 (1H, d), 7.24-7.81 (5H, m), 8.22 (1H, d);

IR (KBr,  $\text{cm}^{-1}$ ): 3227, 1578, 1001; MS (FAB,  $\text{MH}^+$ ): 413; Melting point: 100-101°C

Example 40

$^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

25 1.02 (3H, t), 1.57-1.70 (2H, m), 2.32 (3H, s), 3.30 (2H, q), 4.37 (2H,

q), 4.95 (1H, d), 5.09 (1H, d), 5.62 (1H, t), 6.61 (1H, d), 7.26-7.54 (3H, m), 7.78-7.81 (1H, m), 8.22 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3219, 1579, 1458, 1259, 1174, 1113, 1007, 980; MS (FAB,  $\text{MH}^+$ ): 426; Melting point: 96-98°C

5 Example 41

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :

1.16 (6H, dd), 2.32 (3H, s), 3.75-3.80 (1H, m), 4.36 (2H, q), 4.93 (1H, d), 5.13 (1H, d), 5.61 (1H, d), 6.60 (1H, d), 7.27-7.54 (3H, m), 7.77-7.80 (1H, m), 8.21 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

10 3220, 1581, 1477, 1325, 1147, 1030; MS (FAB,  $\text{MH}^+$ ): 427; Melting point: 158-159°C

Example 42

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :

0.94 (3H, t), 1.42-1.64 (4H, m), 2.32 (3H, s), 3.33 (2H, q), 4.36 (2H, q), 4.95 (1H, d), 5.09 (1H, d), 5.94 (1H, t), 6.61 (1H, d), 7.26-7.53 (3H, m), 7.78-7.81 (1H, m), 8.23 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

15 3240, 1578, 1458, 1300, 1257, 1172, 1109, 1003; MS (FAB,  $\text{MH}^+$ ): 441; Melting point: 102-103°C

Example 43

20  $^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :

0.89 (3H, t), 1.30-1.61 (8H, m), 2.32 (3H, s), 3.32 (2H, q), 4.36 (2H, q), 4.94 (1H, d), 5.09 (1H, d), 5.60 (1H, t), 6.61 (1H, d), 7.29-7.53 (3H, m), 7.78-7.81 (1H, m), 8.23 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

25 3283, 1581, 1458, 1263, 1170, 1045; MS (FAB,  $\text{MH}^+$ ): 469; Melting point: 90-91°C

## Example 44

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

2.30 (3H, s), 3.86-3.93 (2H, m), 4.36 (2H, q), 4.87 (1H, d), 5.17 (1H, d), 6.42 (1H, bt), 6.62 (1H, d), 7.29-7.77 (4H, m), 8.18 (1H, d);

5 IR (film,  $\text{cm}^{-1}$ ): 3223, 1582, 1051; MS (EI,  $\text{M}^+$ ): 466

## Example 45

 $^1\text{H-NMR}(\text{DMSO-d}_6)\delta$ :

2.22 (3H, s), 4.87 (2H, q), 5.00 (2H, bs), 6.58-8.19 (11H, m), 9.81 (1H, bs); IR (KBr,  $\text{cm}^{-1}$ ): 3193, 1603, 1579, 1059; MS (EI,  $\text{M}^+$ ): 460;

10 Melting point: 105-107°C

## Example 46

 $^1\text{H-NMR}(\text{DMSO-d}_6)\delta$ :

2.26 (3H, s), 3.23 (3H, s), 3.31-3.35 (2H, m), 3.44-3.48 (2H, m), 4.88 (1H, d), 4.89 (2H, q), 5.02 (1H, d), 7.06 (1H, dd), 7.16 (1H, t), 7.28

15 -7.43 (2H, m), 7.66 (1H, d), 7.75 (1H, d), 8.24 (1H, d); MS (FAB,  $\text{MH}^+$ ): 443; Melting point: 146-147°C

## Example 47

 $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

2.30 (3H, s), 3.80 (3H, s), 4.12 (2H, d), 4.37 (2H, q), 4.95 (1H, d), 5.

20 11 (1H, d), 6.16 (1H, t), 6.61 (1H, d), 7.32-7.58 (3H, m), 7.78-7.80 (1H, m), 8.22 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

3211, 1753, 1578, 1477, 1261, 1165, 1107, 1012; MS (EI,  $\text{M}^+$ ): 456;

Melting point: 143-144°C

## Example 48

25  $^1\text{H-NMR}(\text{CDCl}_3)\delta$ :

2.33 (9H, s), 2.57-2.61 (2H, m), 3.34-3.40 (2H, m), 4.36 (2H, q), 4.9  
9 (1H, d), 5.06 (1H, d), 5.91 (1H, t), 6.60 (1H, d), 7.26-7.55 (3H, m),  
7.80-7.83 (1H, m), 8.24 (1H, d); MS (EI,  $M^+$ ): 455; Melting point:  
146-148°C

5 Example 49

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.31 (3H, s), 4.35 (2H, q), 4.42 (2H, d), 4.92 (1H, d), 5.00 (1H, d), 5.  
89 (1H, t), 6.60 (1H, d), 7.28-7.46 (8H, m), 7.77-7.81 (1H, m), 8.21 (  
1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3216, 1578, 1460, 1258, 1165, 1111, 1001;

10 MS (EI,  $M^+$ ): 474; Melting point: 150-151°C (decomposed)

Example 50

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.31 (3H, s), 2.96 (2H, t), 3.60 (2H, q), 4.35 (2H, q), 4.92 (1H, d), 5.  
07 (1H, d), 5.58 (1H, t), 6.57 (1H, d), 7.27-7.32 (8H, m), 7.76-7.80 (  
15 1H, m), 8.15 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

3210, 1578, 1458, 1260, 1174, 1113, 1009; MS (EI,  $M^+$ ): 488; Melting  
point: 154-155°C (decomposed)

Example 51

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

20 2.36 (1.5H, s), 2.38 (1.5H, s), 3.43-3.52 (1H, m), 3.60-3.67 (1H, m)  
, 4.34 (1H, q), 4.37 (1H, q), 4.51 (1H, s), 4.82-4.93 (1H, m), 5.02 (0.  
5H, d), 5.04 (0.5H, d), 5.15 (0.5H, d), 5.27 (0.5H, d), 5.74 (0.5H, t)  
, 5.90 (0.5H, t), 6.53 (0.5H, d), 6.61 (0.5H, d), 7.25-7.43 (7H, m), 7  
.50-7.55 (1H, m), 7.76-7.83 (1H, m), 8.03 (0.5H, d), 8.20 (0.5H, d);

25 MS (EI,  $M^+$ ): 504

## Example 52

 $^1\text{H}$ -NMR (DMSO- $d_6$ )  $\delta$ :

2.23 (3H, s), 4.17 (2H, d), 4.69 (1H, d), 4.89 (2H, q), 4.96 (1H, d), 6.  
67 (2H, d), 7.05–7.38 (6H, m), 7.66 (1H, d), 7.75 (1H, d), 8.27 (1H, d)  
5 , 9.34 (1H, s); MS (FAB,  $\text{MH}^+$ ): 491; Melting point: 105–111°C  
(decomposed)

## Example 53

 $^1\text{H}$ -NMR (DMSO- $d_6$ )  $\delta$ :

1.45–1.55 (4H, m), 2.25 (3H, s), 3.12–3.45 (4H, m), 4.40 (1H, t), 4.8  
10 8 (2H, q), 4.92 (1H, d), 4.99 (1H, d), 7.06 (1H, d), 7.07 (1H, t), 7.29–  
7.43 (2H, m), 7.67–7.78 (2H, m), 8.23 (1H, d); MS (EI,  $\text{M}^+$ ): 456;  
Melting point: 136–137°C

## Example 54

 $^1\text{H}$ -NMR (DMSO- $d_6$ )  $\delta$ :

15 1.35–1.50 (6H, m), 2.25 (3H, s), 3.12–3.38 (4H, m), 4.33 (1H, t), 4.8  
9 (2H, q), 4.92 (1H, d), 4.99 (1H, d), 7.05 (1H, d), 7.06 (1H, t), 7.29–  
7.43 (2H, m), 7.66–7.78 (2H, m), 8.22 (1H, d); MS (EI,  $\text{M}^+$ ): 470;  
Melting point: 159–160°C

## Example 55

 $^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :

20 1.17 (1.5H, d), 1.19 (1.5H, d), 2.34 (1.5H, s), 2.36 (1.5H, s), 3.10–  
3.25 (1H, m), 3.45–3.60 (1H, m), 3.85–4.10 (2H, m), 4.35 (1H, q), 4.3  
8 (1H, q), 4.95–5.28 (2H, m), 5.66–5.75 (0.5H, m), 5.82–5.92 (0.5H,  
m), 6.55 (0.5H, d), 6.63 (0.5H, d), 7.22–7.48 (3H, m), 7.50–7.60 (1H  
25 , m), 7.75 (0.5H, d), 7.80 (0.5H, d); MS (FAB,  $\text{MH}^+$ ): 443



## Example 56

<sup>1</sup>H-NMR(CDCl<sub>3</sub>)δ:

1.80-1.86 (2H, m), 3.37-3.44 (2H, m), 3.78-3.85 (2H, m), 3.92 (6H, s),  
 4.45 (1H, t), 4.90 (1H, d), 5.02 (1H, d), 6.31 (1H, t), 6.84 (1H, d),  
 5 7.29-7.41 (2H, m), 7.63-7.81 (2H, m), 8.14 (1H, d); MS(EI, M<sup>+</sup>):  
 390; Melting point: 168-169°C

## Example 57

<sup>1</sup>H-NMR(CDCl<sub>3</sub>)δ:

1.83-1.88 (2H, m), 2.05-2.12 (2H, m), 2.31 (3H, s), 3.36 (3H, s), 3.4  
 10 6-3.58 (4H, m), 3.91-3.95 (2H, m), 4.07-4.20 (3H, m), 4.89 (1H, d), 4  
 .98 (1H, d), 5.65 (1H, t), 6.70 (1H, d), 7.31-7.56 (3H, m), 7.81-7.84  
 (1H, m), 8.20 (1H, d); MS(FAB, MH<sup>+</sup>): 433

Optical isomers: [α]<sub>D</sub> of the (+) isomer = +111 (c=0.39, CHCl<sub>3</sub>);[α]<sub>D</sub> of the (-) isomer = -127 (c=0.38, CHCl<sub>3</sub>)

## 15 Example 58

<sup>1</sup>H-NMR(CDCl<sub>3</sub>)δ:

1.83-1.87 (2H, m), 2.34 (3H, s), 3.43-3.52 (2H, m), 3.45 (3H, s), 3.7  
 6-3.80 (2H, m), 3.90-3.94 (2H, m), 4.13-4.16 (3H, m), 4.92 (1H, d), 4  
 .98 (1H, d), 5.65 (1H, t), 6.68 (1H, d), 7.24-7.55 (3H, m), 7.81-7.84  
 20 (1H, m), 8.20 (1H, d); MS(EI, M<sup>+</sup>): 418; Melting point: 97-99°C

## Example 59

<sup>1</sup>H-NMR(CDCl<sub>3</sub>)δ:

1.80-1.90 (2H, m), 3.40-3.60 (2H, m), 3.65 (1H, t), 3.89-3.93 (2H, m)  
 ), 3.99 (3H, s), 4.43 (2H, q), 4.95 (1H, d), 5.09 (1H, d), 5.57 (1H, t),  
 25 6.77 (1H, d), 7.34-7.57 (3H, m), 7.81-7.84 (1H, m), 8.17 (1H, d);

MS (EI,  $M^+$ ): 458

Example 60

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.84-1.88 (2H, m), 2.33 (3H, s), 3.47-3.53 (2H, m), 3.91-4.04 (7H, m)  
5 ), 4.16-4.20 (2H, m), 4.92 (1H, d), 5.00 (1H, d), 5.62 (1H, t), 6.68 (1  
H, d), 7.30-7.56 (3H, m), 7.81-7.84 (1H, m), 8.22 (1H, d);

MS (EI,  $M^+$ ): 486

Example 61

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

10 1.80-1.90 (2H, m), 3.47-3.50 (2H, m), 3.90-4.05 (7H, m), 3.93 (3H, s)  
, 4.21-4.24 (2H, m), 4.92 (1H, d), 5.07 (1H, d), 5.64 (1H, t), 6.78 (1  
H, d), 7.33-7.56 (3H, m), 7.80-7.83 (1H, m), 8.12 (1H, d);

MS (EI,  $M^+$ ): 502

Example 62

15  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.82-1.90 (2H, m), 2.04-2.17 (2H, m), 2.31 (3H, s), 3.47-3.54 (2H, m)  
, 3.78-3.93 (6H, m), 4.09-4.14 (3H, m), 4.90 (1H, d), 4.99 (1H, d), 5  
.63 (1H, t), 6.70 (1H, d), 7.27-7.56 (3H, m), 7.81-7.84 (1H, m), 8.21  
(1H, d); MS (EI,  $M^+$ ): 500

20 Example 63

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.17 (1.5H, d), 1.18 (1.5H, d), 2.03-2.12 (2H, m), 2.28 (1.5H, s), 2.  
30 (1.5H, s), 3.11-3.20 (1H, m), 3.32 (1.5H, s), 3.33 (1.5H, s), 3.45  
-3.67 (3H, m), 3.85-4.20 (4H, m), 4.94-5.24 (2H, m), 5.76-5.80 (0.5  
25 H, m), 5.95-6.02 (0.5H, m), 6.59 (0.5H, d), 6.67 (0.5H, d), 7.26-7.5

5 (3H, m), 7.72-7.80 (1H, m), 8.00 (0.5H, d), 8.17 (0.5H, d);

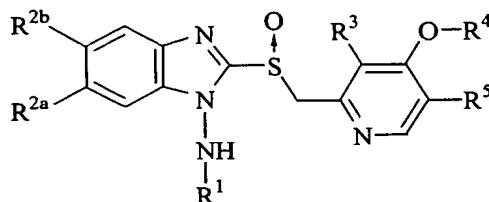
MS (EI,  $M^+$ ): 432

Example 64

$^1\text{H}$ -NMR ( $\text{CDCl}_3$ )  $\delta$ :

5 2.32 (3H, s), 3.94 (2H, ddt), 4.37 (2H, q), 4.96 (1H, d), 5.07 (1H, d),  
5.18 (1H, ddd), 5.22 (1H, ddd), 5.72 (1H, t), 6.02 (1H, ddt), 6.62 (1H  
, d), 7.26-7.81 (4H, m), 8.24 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):  
3218, 1588, 1578, 1460, 1175, 1111, 1010; MS (EI,  $M^+$ ):  
424, 320, 106; Melting point: 126-127° (decomposed)

Table 7



Ex.		R <sup>1</sup>	R <sup>2a</sup>	R <sup>2b</sup>	R <sup>3</sup>	R <sup>4</sup>	R <sup>5</sup>
65	Comp' d a	H	H	HOCH <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
65	Comp' d b	H	HOCH <sub>2</sub> -	H	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
66		H	H	NC-	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
67	Comp' d a	H	H	CH <sub>3</sub> OOCCH <sub>2</sub> -	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
67	Comp' d b	H	CH <sub>3</sub> OOCCH <sub>2</sub>	H	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
68		H	H	F <sub>2</sub> HCO-	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
69		H	H	CH <sub>3</sub> O	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
70	Comp' d a	H	H	CH <sub>3</sub> O	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>
70	Comp' d b	H	CH <sub>3</sub> O	H	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>
71	Comp' d a	H	H	F <sub>2</sub> HCO-	CH <sub>3</sub> O	CH <sub>3</sub>	H
71	Comp' d b	H	F <sub>2</sub> HCO-	H	CH <sub>3</sub> O	CH <sub>3</sub>	H
72		HO(CH <sub>2</sub> ) <sub>3</sub> -	H	F <sub>2</sub> HCO-	CH <sub>3</sub> O	CH <sub>3</sub>	H
73		HO(CH <sub>2</sub> ) <sub>3</sub> -	F <sub>2</sub> HCO-	H	CH <sub>3</sub> O	CH <sub>3</sub>	H
74	Comp' d a	H	H	CH <sub>3</sub> OOC-	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
74	Comp' d b	H	CH <sub>3</sub> OOC-	H	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
75	Comp' d a	H	H	HOOC-	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
75	Comp' d b	H	HOOC-	H	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H

Example 65 (1:1 Mixture of Compound a and Compound b)

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ:

5    2.32 (3H, s), 3.14 (0.5H, t), 3.39 (0.5H, t), 4.38 (2H, q), 4.78 (1H, d),  
      4.83 (1H, d), 4.94 (0.5H, d), 4.95 (0.5H, d), 5.05 (0.5H, d), 5.06 (0.5H, d),  
      5.43 (1H, s), 5.46 (1H, s), 6.60 (1H, d), 7.27-7.71 (3H, m),  
      8.15 (0.5H, d), 8.16 (0.5H, d); IR (KBr, cm<sup>-1</sup>):

3300, 1581, 1263, 1163, 1109, 1010, 966; MS (FAB, MH<sup>+</sup>): 415;

10    Melting point: 160-161°C

Example 66

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

2.23 (3H, s), 4.89 (2H, q), 4.93 (2H, s), 6.52 (2H, s), 7.05 (1H, d), 7.

78 (2H, s), 8.22 (1H, d), 8.31 (1H, s); IR (KBr,  $\text{cm}^{-1}$ ):

3318, 2226, 1581, 1043; MS ( $\text{EI}, \text{M}^+$ ): 407; Melting point: 180–181°C

5 (decomposed)

Example 67 (1:1 Mixture of Compound a and Compound b)

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

2.32 (3H, s), 3.69 (1.5H, s), 3.70 (1.5H, s), 3.74 (1H, s), 3.78 (1H, s

), 4.36 (2H, q), 4.92 (1H, d), 5.06 (0.5H, d), 5.07 (0.5H, d), 5.32 (1H

10 , s), 5.34 (1H, s), 6.58 (1H, d), 7.19–7.69 (3H, m), 8.15 (1H, d);

MS ( $\text{EI}, \text{M}^+$ ): 456; Melting point: 152–153°C

Example 68

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

2.24 (3H, s), 4.86 (1H, d), 4.88 (2H, q), 4.96 (1H, d), 6.43 (2H, s), 7.

15 07 (1H, d), 7.23 (1H, t), 7.26 (1H, dd), 7.54 (1H, d), 7.63 (1H, d), 8.2

6 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 1581, 1458, 1263, 1163, 1113, 1045;

MS ( $\text{FAB}, \text{MH}^+$ ): 451; Melting point: 194–195°C

Example 69

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

20 2.25 (3H, s), 3.80 (3H, s), 4.82 (1H, d), 4.89 (2H, q), 4.98 (1H, d), 6.

35 (2H, bs), 7.04 (1H, dd), 7.06 (1H, d), 7.23 (1H, d), 7.49 (1H, d), 8.

29 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ): 3310, 1619, 1581, 1009; MS ( $\text{EI}, \text{M}^+$ ): 412;

Melting point: 160–162°C (decomposed)

Example 70 (1:1 Mixture of Compound a and Compound b)

25  $^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

2.19 (3H, s), 2.28 (3H, s), 3.71 (3H, s), 3.80 (1.5H, s), 3.84 (1.5H, s), 4.77 (1H, d), 4.91 (1H, d), 6.28 (1H, s), 6.32 (1H, s), 6.89–7.23 (2H, m), 7.47–7.62 (1H, m), 8.16 (1H, s); MS (EI,  $M^+$ ): 360; Melting point: 160–162°C

5 Example 71 (1:1 Mixture of Compound a and Compound b)

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

3.88 (3H, s), 3.93 (3H, s), 4.92 (1H, d), 5.02 (0.5H, d), 5.03 (0.5H, d), 5.41 (1H, s), 5.42 (1H, s), 6.52 (0.5H, t), 6.57 (0.5H, t), 6.74 (1H, d), 7.08 (0.5H, dd), 7.20 (0.5H, dd), 7.32 (0.5H, d), 7.48 (0.5H, d),  
10 , 7.53 (0.5H, d), 7.68 (0.5H, d), 8.01 (0.5H, d), 8.02 (0.5H, d);

MS (EI,  $M^+$ ): 398; Melting point: 137–139°C

Example 72

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.80–1.88 (2H, m), 3.40–3.45 (2H, m), 3.87–4.00 (3H, m), 3.89 (3H, s),  
15 , 3.91 (3H, s), 4.88 (1H, d), 5.03 (1H, d), 5.88 (1H, t), 6.53 (1H, t), 6.79 (1H, d), 7.17 (1H, dd), 7.49–7.53 (2H, m), 8.11 (1H, d);

MS (EI,  $M^+$ ): 456

Example 73

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6$ )  $\delta$ :

20 1.58–1.63 (2H, m), 3.15–3.33 (3H, m), 3.47–3.54 (2H, m), 3.82 (3H, s), 3.89 (3H, s), 4.50 (1H, t), 4.77 (1H, d), 4.97 (1H, d), 7.08 (1H, d), 7.17 (1H, dd), 7.30 (1H, t), 7.50 (1H, d), 7.83 (1H, d), 8.13 (1H, d);

MS (EI,  $M^+$ ): 456

Example 74 (1:1 Mixture of Compound a and Compound b)

25  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

2.32 (3H, s), 3.95 (3H, s), 4.36 (2H, q), 4.91 (1H, d), 5.11 (1H, d), 5.39 (2H, s), 6.58 (1H, d), 7.75 (1H, d), 7.99 (1H, dd), 8.09 (1H, d), 8.29 (1H, d); IR (KBr,  $\text{cm}^{-1}$ ):

3329, 1714, 1578, 1255, 1163, 1113, 1022, 974; MS (FAB,  $\text{MH}^+$ ): 443;

5 Melting point: 153.4–153.6°C

Example 75 (1:1 Mixture of Compound a and Compound b)

$^1\text{H}$ -NMR (DMSO- $\text{d}_6$ )  $\delta$ :

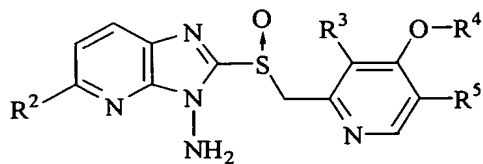
2.25 (3H, s), 4.85–4.99 (4H, m), 6.48 (1H, s), 6.50 (1H, s), 7.06 (1H, d), 7.68 (0.5H, d), 7.79 (0.5H, d), 7.89 (0.5H, dd), 8.00 (0.5H, dd),

10 8.25 (1H, d), 8.28 (1H, d), 12.80 (1H, bs); IR (KBr,  $\text{cm}^{-1}$ ):

3345, 1695, 1587, 1477, 1263, 1163, 1111, 1062, 966; MS (FAB,  $\text{MH}^+$ ):

429; Melting point: 240–250°C (decomposed)

Table 8



Ex.	R <sup>2</sup>	R <sup>3</sup>	R <sup>4</sup>	R <sup>5</sup>
76	H	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
77	CH <sub>3</sub> O	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -	H
78	CH <sub>3</sub> O	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>

## Example 76

5 <sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ:

2.24 (3H, s), 4.90 (2H, q), 4.91 (2H, s), 6.34 (2H, s), 7.06 (1H, d), 7.40 (1H, dd), 8.18 (1H, dd), 8.24 (1H, d), 8.51 (1H, dd);

IR (KBr, cm<sup>-1</sup>): 1579, 1481, 1298, 1267, 1163, 1109, 1049;

MS (FAB, MH<sup>+</sup>): 386; Melting point: 190-191°C (decomposed)

10 Example 77

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

2.35 (3H, s), 4.04 (3H, s), 4.36 (2H, q), 4.98 (1H, d), 5.06 (1H, d), 5.25 (2H, s), 6.57 (1H, d), 6.74 (1H, d), 7.90 (1H, d), 8.15 (1H, d);

IR (KBr, cm<sup>-1</sup>): 1581, 1373, 1261, 1111, 1049, 1028; MS (FAB, MH<sup>+</sup>):

15 416; Melting point: 174-175°C (decomposed)

## Example 78

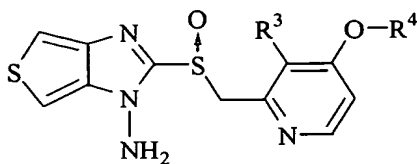
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

2.18 (3H, s), 2.34 (3H, s), 3.73 (3H, s), 4.04 (3H, s), 4.92 (1H, d), 5.20 (1H, d), 5.25 (2H, s), 6.74 (1H, d), 7.91 (1H, d), 8.04 (1H, s);

20 MS (FAB, MH<sup>+</sup>): 362; Melting point: 174-175°C



Table 9



Ex.	R <sup>3</sup>	R <sup>4</sup>
79	CH <sub>3</sub>	CF <sub>3</sub> CH <sub>2</sub> -
80	H	CF <sub>3</sub> CF <sub>2</sub> CF <sub>2</sub> CH <sub>2</sub> -
81	H	CF <sub>3</sub> CH <sub>2</sub> -

## Example 79

5 <sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ:

2.23 (3H, s), 4.85 (2H, s), 4.91 (2H, q), 6.16 (2H, s), 7.01 (1H, d), 7.08 (1H, d), 7.43 (1H, d), 8.28 (1H, d); IR (KBr, cm<sup>-1</sup>):

3320, 3156, 1581, 1467, 1267, 1113, 1043; MS (FAB, MH<sup>+</sup>): 391;

Melting point: 157-160°C (decomposed)

## 10 Example 80

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ:

4.68 (1H, d), 4.76 (1H, d), 4.97 (2H, t), 6.16 (2H, s), 7.02 (1H, d), 7.10 (1H, dd), 7.17 (1H, d), 7.44 (1H, d), 8.44 (1H, d); IR (KBr, cm<sup>-1</sup>):

3112, 1597, 1574, 1487, 1458, 1406, 1346, 1294, 1061, 1022, 970, 912

15 , 860, 742; MS (FAB, MH<sup>+</sup>): 477; Melting point: 139-140°C (decomposed)

## Example 81

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>)

4.70 (1H, d), 4.73 (1H, d), 5.00 (2H, t), 6.19 (2H, s), 7.04 (1H, d), 7.

13(1H,dd), 7.19(1H,d), 7.48(1H,d), 8.46(1H,d); IR(KBr,  $\text{cm}^{-1}$ ): 3120, 1593, 1569, 1483, 1427, 1352, 1299, 1060, 1027, 982, 902, 873, 744; MS(FAB,  $\text{MH}^+$ ): 377; Melting point: 80-83°C (decomposed)  
Test 1 (Proton Pump Inhibitory Effect)

5 (1) Preparation of  $\text{H}^+/\text{K}^+$ -ATPase enzyme sample

A swine stomach which had been stored frozen was separated into a muscularis and a mucosal layer. After the mucosal layer was disrupted with a mixer in 5 volumes of 20 mmol/L tris-HCl buffer containing 0.25 mol/L of sucrose and  
10 1 mmol/L of EGTA (pH 7.4, hereafter abbreviated as "tris-HCl buffer"), centrifugation was conducted at  $9,000 \times g$  for 30 minutes. The supernatant was gently overlaid on 20 mmol/L tris-HCl buffer containing 30% of sucrose and 1 mmol/L of EGTA (pH 7.4, 8 mL), followed by ultracentrifugation at 100,000  
15  $\times g$  for 60 minutes. An interface fraction obtained by the centrifugation was collected and subjected to centrifugation twice under  $113,000 \times g$  for 60 minutes. The sediment was suspended with tris-HCl buffer, and the suspension was homogenized at low rotational speed to provide an enzyme sample.  
20 The enzyme sample was stored frozen at  $-80^\circ\text{C}$ . Using the method reported by Smith et al. (Anal. Biochem., 150, 76-85 (1985)), the thus-obtained sample was quantitatively analyzed for its protein content with a BCA protein assay reagent. The above procedure was all conducted under water cooling.

25 (2) Discussion about  $\text{H}^+/\text{K}^+$ -ATPase enzyme inhibiting activity

at pH 1

Following a method making use of a method for the quantitation of inorganic phosphorus as a degradation product (Biochem. Biophys. Res. Commun., **40**, 880-886 (1970)), an assay of  $H^+/K^+$ -ATPase enzyme inhibiting activity was performed by using ATP as a substrate. As a hydrochloric acid solution for the pretreatment of each test compound, a  $1 \times 10^{-1}$  mol/L (pH 1) solution of hydrochloric acid with 50% DMSO contained therein was used. Solutions of each test compound at various concentrations were added to aliquots of the hydrochloric acid solution such that the solutions were diluted 1,000-fold, and the thus-diluted solutions were left over at room temperature for 15 minutes. Subsequent to the above-described pretreatment, 10- $\mu$ L aliquots of the solutions were added to 840- $\mu$ L aliquots of 40 mmol/L tris-acetate buffer (pH 7.5; contained 2 mmol/L of  $MgCl_2$ ; hereinafter abbreviated as the "TE buffer") which contained or did not contain 20 mmol/L of KCl. 840- $\mu$ L Aliquots of an enzyme solution (5  $\mu$ g proteins) diluted with the TE buffer were then added. After incubated at 37°C for 30 minutes, 50- $\mu$ L aliquots of 40 mmol/L ATP solution (dissolved in the TE buffer free of KCl) were added to initiate an enzymatic reaction (total volume: 1 mL, final ATP concentration: 2 mmol/L). Subsequent to incubation at 37°C for 30 minutes, 2-mL aliquots of ice-cold 12% trichloroacetic acid were added to terminate the enzymatic reaction. A

molybdenum reagent (1 mL; 3.75% ammonium molybdate/1.5 mol/L sulfuric acid) and butyl acetate (5 mL) were added. After vigorous shaking and mixing for 5 minutes, the absorbance of a butyl acetate layer was measured at 310 nm. From absorbances  
5 obtained by dissolving  $\text{KH}_2\text{PO}_4$  solutions of various concentrations in aliquots of an 8% TCA solution and performing a similar procedure, a standard curve was prepared to perform a conversion of each quantity of inorganic phosphorus. The assay was conducted in duplicate. From a difference between  
10 an average quantity of inorganic phosphorus in the case of the KCl-containing TE buffer and an average quantity of inorganic phosphorus in the case of the KCl-free TE buffer, a residual activity was determined. Supposing that the activity of the control value (DMSO) was 100%, the percent  
15 inhibition of the compound was calculated. As the inhibition potency of each test compound, an  $\text{IC}_{50}$  value was calculated and presented. The test compounds were all used by dissolving them in dimethyl sulfoxide immediately before their use.

The results so obtained are presented in Table 10.

Table 10

Test compound	Proton pump inhibitory effect IC <sub>50</sub> ( $\mu$ mol/L)
Compound of Example 47	4.85
Compound of Example 49	1.03
Compound of Example 50	0.87
Compound of Example 51	3.32
Compound of Example 54	3.88
Compound of Example 64	2.28
Compound of Example 68	3.2
Omeprazole	1.01
Esomeprazole	2.06
Lansoprazole	1.61
Pantoprazole	5.46
Rabeprazole	1.61

#### Test 2 (Gastric acid secretion inhibitory effect)

(1) As laboratory animals, seven-week old male

5 Sprague-Dawley (SD) rats were purchased from CHARLES RIVER JAPAN, INC. Subsequent to preliminary rearing for 5 days or longer, they were used in an experiment.

Each test medicine was suspended or dissolved in a 0.5% carboxymethylcellulose sodium solution to prepare a volume  
10 of 2.5 mL/kg.

(2) Measurement of gastric acid secretion

Using rats fasted for 18 hours, histamine-stimulated gastric acid secretion in an acute fistula method following the method reported by Hiramatsu et al. (Dig. Dis. Sci., 39, 689-697 (1994)) was measured. Described specifically, each  
15 rat was lightly anesthetized with diethyl ether. After that, a winged tube needle with 3.8% citric acid solution filled

therein was caused to dwell in the caudal vein. Celiotomy was performed, and the pyloric part of the stomach was ligated. A small hole was then formed in the duodenum, and a feeding tube with physiological saline filled therein was caused to dwell there. After the interior of the stomach was washed with physiological saline, a polyethylene-made fistula tube (inner diameter: 4 mm) was fitted to the proventriculus part and an incised part of the proventriculus was ligated to hold the fistula tube in place. The stomach and duodenum were returned into the abdominal cavity. Celiotomy was performed with the fistula tube and feeding tube being left extending outside, and the rat was placed in a Ballman Cage Type II. Histamine was continuously injected through the winged needle allowed to dwell in the caudal vein (8 mg/kg/h, 1.38 mL/h). Fifteen minutes later, the gastric juice was sampled, and after that, the gastric juice was sampled at intervals of 1 hour. After the amount of each gastric juice sample was recorded, it was titrated with 0.1 mol/L NaOH to a final point of pH 7.0. From the volume required for the titration, the acidity was calculated. The quantity of the secreted gastric acid was determined from the product of the amount of the gastric juice and the acidity. Incidentally, the rats were divided into groups such that the total amount of the first gastric juice samples became equal in each group. Each test medicine was administered in a volume of 2.5 mL/kg into the duodenum

through the feeding tube fitted beforehand in the duodenum.

To a control group, 0.5% Na-CMC solution was administered.

### (3) Analysis of the results

From the results so obtained, data were presented in terms of average  $\pm$  S.D. The sum of quantities of gastric acid secreted on the 3<sup>rd</sup>, 4<sup>th</sup> and 5<sup>th</sup> hours after the first sampling was recorded as a total quantity of secreted gastric acid. The percent inhibition in each group was calculated from the total quantity of secreted gastric acid in the control group and the total quantity of secreted gastric acid in the group. From the percent inhibition in each group, the 50% effective dose (ED<sub>50</sub>) was next calculated by the Probit method. The results are presented in Table 11.

15

Table 11

Test compound	Gastric acid secretion inhibitory effect ED <sub>50</sub> (mg/kg)
Compound of Ex. 25	1.1
Compound of Ex. 26	2.6
(+) Isomer of Ex. 36	1.1
Compound of Ex. 51	2.4
Compound of Ex. 55	3.6
Compound of Ex. 71	2.5
Compound of Ex. 72	1.6
Compound of Ex. 73	1.8
Omeprazole	3.6
Esomeprazole	2.9
Lansoprazole	1.1
Pantoprazole	0.34
Rabeprazole	2.5

Test 3 (Human CPY2C19 Activity Inhibition Test)

CYP2C19 specifically induces the metabolic reaction of from S-(+)-mephenytoin into 4'-hydroxymephenytoin. Using the CYP2C19 expression system, the inhibitory effect of each test substance was investigated based on the amount

5 (concentration) of formed 4'-hydroxymephenytoin as an index of CYP2C19 activity.

a) Metabolic activity test

As a reaction mixture, a 125  $\mu\text{mol/L}$  solution of S-(+)-mephenytoin in methanol (50  $\mu\text{L}$ ) and a 25  $\mu\text{mol/L}$  solution of  
10 each test substance in methanol (0, 10, 100 or 200  $\mu\text{L}$ ) were added to 10-mL test tube made of glass, and the solvent was distilled off under a nitrogen gas stream (40°C). A 20:10 mixture (75  $\mu\text{L}$ ) of 0.5 M phosphate buffer (pH 7.4) and 0.5 mM EDTA, purified water (140  $\mu\text{L}$ ) and microsomes (10  $\mu\text{L}$ ) from  
15 a human CYP2C19 enzyme expression system (purchased from Sumitomo Chemical Co., Ltd.) were added, followed by the addition of an NADPH-generating system (25  $\mu\text{L}$ , a mixture of 60 mM  $\text{MgCl}_2$ , 6.7 mg/mL  $\beta\text{-NADP}^+$ , 27.2 mg/mL G-6-P and 10  $\mu\text{L}$  G-6-Pdh) to initiate a reaction.

20 After incubated at 37°C for 10 minutes, a 12% aqueous solution of perchloric acid (50  $\mu\text{L}$ ) was added to terminate the reaction.

b) Quantitation method

Subsequent to the termination of the reaction, 10  $\mu\text{g/mL}$   
25 methylp-hydroxybenzoate (50  $\mu\text{L}$ ) as an internal standard (I.S.)



and diethyl ether (2 mL) were added. The resulting mixture was shaken for 10 minutes, and then centrifuged (3,000 rpm, 10 minutes). The organic layer was separately collected, and under a nitrogen gas stream (40°C), the solvent was distilled  
5 off. The residue was dissolved in a mobile phase (200  $\mu$ L), and an analysis was conducted by high performance liquid chromatography (HPLC).

Using a solution of 4'-hydroxymephenytoin in lieu of the S-(+)-mephenytoin solution, a calibration line was  
10 prepared following the above-described reaction method. Quantitation was conducted based on a peak area ratio of 4'-hydroxymephenytoin to the I.S. Comparing the formed amount of 4'-hydroxymephenytoin as a control with that of 4'-hydroxymephenytoin at the time of the existence of the test  
15 compound, the comparison result was used as an index of activity. The results upon addition of the test compounds at concentration of 10  $\mu$ M are presented in Table 12.

Table 12

Test compound	CYP2C19 activity inhibition (%)
Compound of Example 21	78.6
Compound of Example 23	75.6
Compound of Example 24	81.9
Compound of Example 26	73.2
Compound of Example 33	62.1
Racemic mixture of Example 36	61.7
(+) Isomer of Example 36	70.6
Compound of Example 48	72.3
Compound of Example 55	63.8
Racemic mixture of Example 57	73
(+) Isomer of Example 57	67.4
(-) Isomer of Example 57	77.6
Compound of Example 58	67.3
Compound of Example 59	61.7
Compound of Example 60	71.4
Compound of Example 61	64.8
Compound of Example 62	95.3
Compound of Example 63	72.1
Compound of Example 65	76.7
Compound of Example 72	65
Compound of Example 73	75.7
Compound of Example 78	62
Omeprazole	18.4
Esomeprazole	35.4
Lansoprazole	8.7
Pantoprazole	33.1
Rabeprazole	39.8

HPLC was conducted under the following HPLC conditions

A or HPLC conditions B.

5 <Measurement conditions>

HPLC conditions A:

Column: "CAPCELL PAK C18 UG120", 5  $\mu$ m, 4.6 mm in diameter

× 250 mm

Precolumn: "CAPCELL PAK C18 UG120", 4.0 mm in diameter

× 10 mm

Detection wavelength: UV 204 nm

Detector sensitivity: 0.01 AUSE

5 Mobile phase: CH<sub>3</sub>CN:50 mM phosphate buffer (pH 8) = 20:80

Flow rate of the mobile phase: 0.8 mL/min

I.S.: methyl p-hydroxybenzoate

Column temperature: 40°C

Injection volume: 40 µL

10 HPLC conditions B:

Column: "CAPCELL PAK C18 UG120", 5 µm, 4.6 mm in diameter

× 250 mm

Precolumn: "CAPCELL PAK C18 UG120", 4.0 mm in diameter

× 10 mm

15 Detection wavelength: UV 204 nm

Detector sensitivity: 0.01 AUSE

Mobile phase: CH<sub>3</sub>CN:50 mM phosphate buffer (pH 4) = 20:80

Flow rate of the mobile phase: 0.8 mL/min

I.S.: methyl p-hydroxybenzoate

20 Column temperature: 40°C

Injection volume: 40 µL

Test 4 (Human CYP1A Induction Test)

CYP1A specifically induces the metabolic reaction of  
from 7-ethoxyresorfin into resorfin. Using HepG2 cells, an  
25 investigation was hence made about CYP1A induction effect based

on the formation of resorfin upon exposure to a test substance as an index of CYP1A activity.

(a) Exposure of HepG2 Cells and Preparation of Samples

After HepG2 cells (purchased from DAINIPPON  
5 PHARMACEUTICAL CO., LTD.) were incubated for about 7 days in  
a medium containing inactivated calf serum (minimum essential  
medium (450 mL) containing 100 mM sodium pyruvate (5 mL),  
nonessential amino acids ( $\times 100$ ) (5 mL), an antibacterial and  
antifungal solution (10,000 units of penicillin, 10 mg of  
10 streptomycin and 25  $\mu$ g of amphotericin B per mL), a 200 mL  
L-glutamine solution (5 mL), and inactivated calf serum (50  
mL)) (70 to 80% confluence), the medium was removed under  
suction. Subsequent to the addition of a fresh supply of the  
medium (10 mL) and a solution (5  $\mu$ L) of a test substance in  
15 dimethylsulfoxide (DMSO), the cells were incubated at 37°C  
for 24 hours. The incubation was conducted by setting the  
concentration of DMSO at 0.05%, the concentration of the test  
substance at 20  $\mu$ M, the concentrations of  $\beta$ -naphthoflavone and  
3-methylcholanthrene as positive control substances at 20  $\mu$ M  
20 and 0.1  $\mu$ M, respectively, in the culture medium. After 24  
hours of the incubation, the medium was removed under suction,  
and the cells were washed twice with phosphate buffer (5 mL)  
warmed to 37°C. Subsequently, a water-cooled, 3-fold dilution  
(4 to 5 mL) of a 20:10 mixture of 0.5 M phosphate buffer (pH  
25 7.4) and 0.5 mM EDTA was added. The cells were separated with

a cell scraper, and were then homogenized with a glass homogenizer under ice cooling to provide as samples for the following tests.

(b) Metabolic activity test

5           A 78  $\mu\text{M}$  solution (10  $\mu\text{L}$ ) of ethoxyresorfin in DMSO was added to the cell homogenate (890  $\mu\text{L}$ ), followed by the addition of an NADPH-generating system (a mixture of 60 mM  $\text{MgCl}_2$ , 6.7 mg/mL  $\beta\text{-NADP}^+$ , 27.2 mg/mL G-6-P, 10  $\mu\text{L}$  G-6-Pdh) (100  $\mu\text{L}$ ). Immediately, a reaction was initiated at 37°C.

10           Subsequent to incubation at 37°C for 10 or 20 minutes, a 17% aqueous solution of potassium carbonate (100  $\mu\text{L}$ ) was added to terminate the reaction.

(c) Quantitation method

15           After the termination of the reaction, centrifugation was conducted (3,000 rpm, 20 minutes) and the resorfin in the supernatant was measured by a fluorophotometer (excitation: 550 nm, emission: 586 nm). Following the above-described reaction method, a calibration line was prepared using a resorfin solution.

20           The concentration of proteins in the sample was measured by a spectrophotometer (wavelength: 595 nm) after adding a 5-fold dilution (2.5 mL) of a protein measurement solution (Bio-Rad) to the cell homogenate (100  $\mu\text{L}$ ) and allowing the resultant mixture at room temperature for 30 minutes. A  
25           calibration line for protein concentrations was prepared using

human albumin (product of Sigma Chemical Company).

By dividing the concentration of the produced resorfin with the metabolic reaction time and the concentration of proteins in the sample, the metabolism rate was calculated.

5 Supposing that the rate of formation of resorfin under exposure to omeprazole as a positive control substance was 100%, the rate of formation under exposure to the test substance was expressed as an index of CYP1A induction activity. The results are presented in Table 13.

10

Table 13

Test compound	CYP1A2 induction ability (%)
Compound of Example 33	9.1
Compound of Example 47	9.7
Compound of Example 51	3.7
Compound of Example 53	5.7
Compound of Example 54	8.9
Compound of Example 55	6.6
Compound of Example 60	4.45
Compound of Example 61	5.2
Compound of Example 65	8.7
Compound of Example 70	9
Compound of Example 71	7.9
Compound of Example 73	6.24
Compound of Example 78	8.3
Omeprazole	100
Esomeprazole	91.3
Lansoprazole	47.1
Pantoprazole	14.5
Rabeprazole	344.2

As evident from Tables 10 to 13, the invention compounds have excellent proton pump inhibitory effect and gastric acid

secretion inhibiting effect. As the index of CYP2C19 activity is as high as 60% or greater, CYP2C19 does not contribute much to the metabolism of the invention compounds so that individual differences in therapeutic effects are small. It is also appreciated that the invention compounds are high in safety, because their CYP1A2 induction activities are about 10% or lower and are extremely low. In contrast, the conventional proton pump inhibitors have extremely low indexes of CYP2C19 activity of less than 40%. It is, therefore, appreciated that CYP2C19 significantly contributes to their metabolism and individual differences arise in their therapeutic effects. It has also been found that most of the conventional proton pump inhibitors have extremely high CYP1A2 induction activity.

## Industrial Applicability

The compounds according to the present invention do not bring about much individual differences in therapeutic effects despite the existence of individual differences in the CYP2C19 activity. At the same dose, they can hence bring about appropriate therapeutic effects for all patients. In addition, they are low in the risk of induction of an interaction or a cancer caused by induction of the CYP1A family. Accordingly, they are useful as peptic ulcer therapeutic agents which are safe and surely bring about therapeutic effects, and also as gastric acid secretion inhibitors in *Helicobacter*

*pylori* eradication therapy.